INSTRUCTION MANUAL

DEWALL

DC733-XE

CORDLESS COMPACT 10 mm (3/8") DRILL/DRIVER

Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.

ADANGER: Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

AWARNING: Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

ACAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

NOTICE: Used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

IF YOU HAVE ANY QUESTIONS OR COMMENTS ABOUT THIS OR ANY DEWALT TOOL, CALL US AT: 1800 654 155 (Aust) or 0800 339258 (NZ).

SAFETY INSTRUCTIONS FOR POWER TOOLS

When using power tools, always observe the safety regulations applicable in your country to reduce the risk of fire, electric shock and personal injury. Read the following safety instructions before attempting to operate this product. Keep these instructions in a safe place.



WARNING: To reduce the risk of injury, read the instruction manual.

GENERAL POWER TOOL SAFETY WARNINGS



WARNING! Read all safety warnings and all instructions Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE INSTRUCTIONS

1) WORK AREA SAFETY

- a) Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- c) Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2) ELECTRICAL SAFETY

- a) Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) Avoid body contact with earthed or grounded surfaces such as pipes. radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric
- e) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

3) PERSONAL SAFETY

- a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- b) Use safety equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Prevent unintentional starting. Ensure the switch is in the off position **before plugging in.** Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.

- d) Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- f) Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

4) POWER TOOL USE AND CARE

- a) Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- b) Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- f) Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be

performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5) BATTERY TOOL USE AND CARE

- a) Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- b) Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.
- c) When battery pack is not in use, keep it away from other metal objects like paper clips, coins, keys, nails, screws, or other small metal objects that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
- d) Under abusive conditions, liquid may be ejected from the battery, avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.

6) SERVICE

a) Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Electrical Safety

The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the rating plate. 240 V AC means your tool will operate on alternating current. As little as 10% lower voltage can cause loss of power and can result in overheating. All DEWALT tools are factory tested; if this tool does not operate, check the power supply. Your DEWALT tool is double insulated, therefore no earth wire is required.

- Young children and the infirm. This appliance is not intended for use by young children or infirm persons without supervision. Young children should be supervised to ensure that they do not play with this appliance.
- Replacement of the supply cord. If the supply cord is damaged, it must be replaced by the manufacturer or an authorised DEWALT Service Centre in order to avoid a hazard.

Extension Cords

A CAUTION: Use only extension cords that are approved by the country's Electrical Authority. Before using extension cords, inspect them for loose or exposed wires, damaged insulation and defective fittings. Replace the cord if necessary.

MINIMUM GAUGE FOR CORD SETS												
For Cable length (m): 7.5 15 25 30 45 60												
Use Cable with m	inimum ratin	ng (Amper	es)									
Tool Amperes												
0 - 3.4	7.5	7.5	7.5	7.5	7.5	7.5						
3.5 - 5.0	7.5	7.5	7.5	7.5	10	15						
5.1 - 7.0	10	10	10	10	15	15						
7.1 - 12.0	15	15	15	15	20	20						
12.1 - 20.0	20	20	20	20	25	-						

Drill/Driver Safety Warnings

- Wear ear protectors with impact drills. Exposure to noise can cause hearing loss
- Hold power tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.
 Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
- Use clamps or other practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control.
- Air vents often cover moving parts and should be avoided. Loose clothes, jewellery or long hair can be caught in moving parts.

A WARNING: ALWAYS use safety glasses. Everyday eyeglasses are NOT safety glasses. Also use face or dust mask if

cutting operation is dusty. ALWAYS WEAR CERTIFIED SAFETY EQUIPMENT:

- ANSI Z87.1 eye protection (CAN/CSA Z94.3),
- ANSI S12.6 (S3.19) hearing protection,
- NIOSH/OSHA/MSHA respiratory protection.

AWARNING: Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- · lead from lead-based paints.
- · crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber (CCA).

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

 Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water. Allowing dust to get into your mouth, eyes, or lay on the skin may promote absorption of harmful chemicals.

A WARNING: Use of this tool can generate and/or disburse dust, which may cause serious and permanent respiratory or other injury. Always use NIOSH/OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from face and body.

A WARNING: ALWAYS wear proper personal hearing protection that conforms to ANSI S12.6 (S3.19) during use. Under some conditions and duration of use, noise from this product may contribute to hearing loss.

AWARNING: We recommend the use of a residual current device with a residual current rating of 30mA or less.

A CAUTION: When not in use, place tool on its side on a stable surface where it will not cause a tripping or falling hazard. Some tools with large battery packs will stand upright on the battery pack but may be easily knocked over.

 The label on your tool may include the following symbols. The symbols and their definitions are as follows:

Vvolts	Aamperes
Hzhertz	Wwatts
min minutes	\sim alternating current
direct current	

UClass I Construction
(grounded)
Class II Construction
(double insulated)
/min per minute
IPMimpacts per minute

	.no load speed
⊕	earthing terminal
Â	.safety alert symbol
RPM	revolutions per minute.
BPM	.beats per minute

Important Safety Instructions for All Battery Packs

When ordering replacement battery packs, be sure to include catalog number and voltage. Consult the chart at the end of this manual for compatibility of chargers and battery packs.

The battery pack is not fully charged out of the carton. Before using the battery pack and charger, read the safety instructions below. Then follow charging procedures outlined.

READ ALL INSTRUCTIONS

- Do not charge or use battery in explosive atmospheres, such as in the
 presence of flammable liquids, gases or dust. Inserting or removing the battery
 from the charger may ignite the dust or fumes.
- Never force battery pack into charger. Do not modify battery pack in any
 way to fit into a non-compatible charger as battery pack may rupture
 causing serious personal injury. Consult the chart at the end of this manual for
 compatibility of batteries and chargers.
- · Charge the battery packs only in DEWALT chargers.
- . DO NOT splash or immerse in water or other liquids.
- Do not store or use the tool and battery pack in locations where the temperature may reach or exceed 40°C (105°F) (such as outside sheds or metal buildings in summer).

A DANGER: Electrocution hazard. Never attempt to open the battery pack for any reason. If battery pack case is cracked or damaged, do not insert into charger. Do not crush, drop or damage battery pack. Do not use a battery pack or charger that has received a sharp blow, been dropped, run over or damaged in any way (i.e., pierced with a nail, hit with a hammer, stepped on). Electric shock or electrocution may result. Damaged battery packs should be returned to service center for recycling.

NOTE: Battery storage and carrying caps are provided for use whenever the battery is out of the tool or charger. Remove cap before placing battery in charger or tool.

AWARNING: Fire hazard. Do not store or carry battery so that metal objects can contact exposed battery terminals. For example, do not place battery in aprons, pockets, tool boxes, product kit boxes, drawers, etc., with loose nails, screws, keys, etc. without battery cap. Transporting batteries can possibly cause fires if the battery terminals inadvertently come in contact with conductive materials such as keys, coins, hand tools and the like. The US Department of Transportation Hazardous Material Regulations (HMR) actually prohibit transporting batteries in commerce or on airplanes (i.e., packed in suitcases and carry-on luggage) UNLESS they are properly protected from short circuits. So when transporting individual batteries, make sure that the battery terminals are protected and well insulated from materials that could contact them and cause a short circuit.

SPECIFIC SAFETY INSTRUCTIONS FOR NICKEL CADMIUM (NICD) OR NICKEL METAL HYDRIDE (NIMH)

- Do not incinerate the battery pack even if it is severely damaged or is completely worn out. The battery pack can explode in a fire.
- A small leakage of liquid from the battery pack cells may occur under extreme usage or temperature conditions. This does not indicate a failure. However, if the outer seal is broken:
 - a. and the battery liquid gets on your skin, immediately wash with soap and water for several minutes.
 - b. and the battery liquid gets into your eyes, flush them with clean water for a minimum of 10 minutes and seek immediate medical attention. (Medical note: The liquid is 25-35% solution of potassium hydroxide.)

SPECIFIC SAFETY INSTRUCTIONS FOR LITHIUM ION (Li-Ion)

- Do not incinerate the battery pack even if it is severely damaged or is completely worn out. The battery pack can explode in a fire. Toxic fumes and materials are created when lithium ion battery packs are burned.
- If battery contents come into contact with the skin, immediately wash area with mild soap and water. If battery liquid gets into the eye, rinse water over the

open eye for 15 minutes or until irritation ceases. If medical attention is needed, the battery electrolyte is composed of a mixture of liquid organic carbonates and lithium salts.

 Contents of opened battery cells may cause respiratory irritation. Provide fresh air. If symptoms persists, seek medical attention.

AWARNING: Burn hazard. Battery liquid may be flammable if exposed to spark or flame.

The RBRC™ Seal

The RBRC™ (Rechargeable Battery Recycling Corporation) Seal on the nickel cadmium, nickel metal hydride or lithium ion batteries (or battery packs) indicate that the costs to recycle these batteries (or battery packs) at the end of their useful life have already been paid by DEWALT. In some areas, it is illegal to place spent nickel cadmium, nickel metal hydride or lithium ion batteries in the trash or municipal solid waste stream and the RBRC program provides an environmentally conscious alternative.

RBRC™ in cooperation with DEWALT and other battery users, has established programs in the United States and Canada to facilitate the collection of spent nickel cadmium, nickel metal hydride or lithium ion batteries. Help protect our environment and conserve natural resources by returning the spent nickel cadmium and nickel cadmium, nickel metal hydride or lithium ion batteries to an authorized DEWALT service center or to your local retailer for recycling. You may also contact your local recycling center for information on where to drop off the spent battery.

RBRC™ is a registered trademark of the *Rechargeable Battery Recycling Corporation*.

Important Safety Instructions for all Battery Chargers

SAVE THESE INSTRUCTIONS: This manual contains important safety and operating instructions for battery chargers.

 Before using charger, read all instructions and cautionary markings on charger, battery pack, and product using battery pack.

A DANGER: Electrocution hazard. 240 volts are present at charging terminals. Do not probe with conductive objects. Electric shock or electrocution may result.

AWARNING: Shock hazard. Do not allow any liquid to get inside charger. Electric shock may result.

A CAUTION: Burn hazard. To reduce the risk of injury, charge only DEWALT rechargeable batteries. Other types of batteries may burst causing personal injury and damage.

ACAUTION: Under certain conditions, with the charger plugged in to the power supply, the exposed charging contacts inside the charger can be shorted by foreign material. Foreign materials of a conductive nature such as, but not limited to, steel wool, aluminum foil, or any buildup of metallic particles should be kept away from charger cavities. Always unplug the charger from the power supply when there is no battery pack in the cavity. Unplug charger before attempting to clean.

- DO NOT attempt to charge the battery pack with any chargers other than the ones in this manual. The charger and battery pack are specifically designed to work together.
- These chargers are not intended for any uses other than charging DEWALT rechargeable batteries. Any other uses may result in risk of fire, electric shock or electrocution.
- Do not expose charger to rain or snow.
- Pull by plug rather than cord when disconnecting charger. This will reduce risk
 of damage to electric plug and cord.
- Make sure that cord is located so that it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
- Do not use an extension cord unless it is absolutely necessary. Use
 of improper extension cord could result in risk of fire, electric shock, or
 electrocution.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- An extension cord must have adequate wire size (AWG or American Wire Gauge) for safety. The smaller the gauge number of the wire, the greater the capacity of the cable, that is 16 gauge has more capacity than 18 gauge. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. When using more than one extension to make up the total length, be sure each individual extension contains at least the minimum wire size. The table under Extensin Cords shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.

- Do not place any object on top of charger or place the charger on a soft surface that might block the ventilation slots and result in excessive internal heat. Place the charger in a position away from any heat source. The charger is ventilated through slots in the top and the bottom of the housing.
- Do not operate charger with damaged cord or plug.
- Do not operate charger if it has received a sharp blow, been dropped, or otherwise damaged in any way. Take it to an authorized service center.
- Do not disassemble charger; take it to an authorized service center when service or repair is required. Incorrect reassembly may result in a risk of electric shock, electrocution or fire.
- Disconnect the charger from the outlet before attempting any cleaning. This
 will reduce the risk of electric shock. Removing the battery pack will not reduce
 this risk.
- NEVER attempt to connect 2 chargers together.
- The charger is designed to operate on standard 240V household electrical power. Do not attempt to use it on any other voltage. This does not apply to the vehicular charger.

Using Automatic Tune-Up™ Mode

The automatic Tune-Up™ Mode equalizes or balances the individual cells in the battery pack allowing it to function at peak capacity. Battery packs should be tuned up weekly or after 10 charge/discharge cycles or whenever the pack no longer delivers the same amount of work. To use the automatic Tune-Up™, place the battery pack in the charger and leave it for at least 8 hours. The charger will cycle through the following modes.

- The red light will blink continuously indicating that the 1-hour charge cycle has started.
- When the 1-hour charge cycle is complete, the light will stay on continuously and will no longer blink. This indicates that the pack is fully charged and can be used at this time.
- 3. If the pack is left in the charger after the initial 1-hour charge, the charger will begin the Automatic Tune-Up mode. This mode continues up to 8 hours or until the individual cells in the battery pack are equalized. The battery pack is ready for use and can be removed at any time during the Tune-Up mode.

 Once the Automatic Tune Up mode is complete, the charger will begin a maintenance charge: the red indicator will remain lit.

Chargers

Your tool uses a DEWALT charger. Be sure to read all safety instructions before using your charger. Consult the chart at the end of this manual for compatibility of chargers and battery packs.

Charging Procedure

▲ DANGER: Electrocution hazard. 240 volts present at charging terminals. Do not probe with conductive objects. Danger of electric shock or electrocution.

- 1. Plug the charger into an appropriate outlet before inserting battery pack.
- Insert the battery pack into the charger. The red (charging) light will blink continuously indicating that the charging process has started.
- The completion of charge will be indicated by the red light remaining ON continuously. The pack is fully charged and may be used at this time or left in the charger.

Indicator Light Operation

PACK CHARGING	= =				
PACK CHARGED					
HOT/COLD PACK DELAY					
REPLACE PACK	• • •	•••	• • •	• • •	•••
PROBLEM POWER LINE					

Charge Indicators

Some chargers are designed to detect certain problems that can arise with battery packs. Problems are indicated by the red light flashing at a fast rate. If this occurs, re-insert battery pack into the charger. If the problem persists, try a different battery pack to determine if the charger is OK. If the new pack charges correctly, then the original pack is defective and should be returned to a service center or other collection site for recycling. If the new battery pack elicits the same trouble indication as the original, have the charger tested at an authorized service center.

HOT/COLD PACK DELAY

Some chargers have a Hot/Cold Pack Delay feature: when the charger detects a battery that is hot, it automatically starts a Hot Pack Delay, suspending charging until the battery has cooled. After the battery has cooled, the charger automatically switches to the Pack Charging mode. This feature ensures maximum battery life. The red light flashes long, then short while in the Hot Pack Delay mode.

PROBLEM POWER LINE

Some chargers have a Problem Power Line indicator. When the charger is used with some portable power sources such as generators or sources that convert DC to AC, the charger may temporarily suspend operation, flashing the red light with two fast blinks followed by a pause. This indicates the power source is out of limits.

LEAVING THE BATTERY PACK IN THE CHARGER

The charger and battery pack can be left connected with the red light glowing indefinitely. The charger will keep the battery pack fresh and fully charged.

NOTE: A battery pack will slowly lose its charge when kept out of the charger. If the battery pack has not been kept on maintenance charge, it may need to be recharged before use. A battery pack may also slowly lose its charge if left in a charger that is not plugged into an appropriate AC source.

WEAK BATTERY PACKS: Chargers can also detect a weak battery pack. Such batteries are still usable but should not be expected to perform as much work. The charger will indicate to replace battery pack.

Important Charging Notes

- Longest life and best performance can be obtained if the battery pack is charged when the air temperature is between 18°- 24°C (65°F and 75°F). DO NOT charge the battery pack in an air temperature below +4.5°C (+40°F), or above +40.5°C (+105°F). This is important and will prevent serious damage to the battery pack.
- The charger and battery pack may become warm to touch while charging. This is a normal condition, and does not indicate a problem. To facilitate the cooling of the battery pack after use, avoid placing the charger or battery pack in a warm environment such as in a metal shed, or an uninsulated trailer.
- 3. If the battery pack does not charge properly:
 - a. Check current at receptacle by plugging in a lamp or other appliance

- b. Check to see if receptacle is connected to a light switch which turns power off when you turn out the lights.
- c. Move charger and battery pack to a location where the surrounding air temperature is approximately 18°- 24°C (65°F - 75°F).
- d. If charging problems persist, take the tool, battery pack and charger to your local service center.
- 4. The battery pack should be recharged when it fails to produce sufficient power on jobs which were easily done previously. DO NOT CONTINUE to use under these conditions. Follow the charging procedure. You may also charge a partially used pack whenever you desire with no adverse affect on the battery pack.
- 5. Under certain conditions, with the charger plugged into the power supply, the exposed charging contacts inside the charger can be shorted by foreign material. Foreign materials of a conductive nature such as, but not limited to, steel wool, aluminum foil, or any buildup of metallic particles should be kept away from charger cavities. Always unplug the charger from the power supply when there is no battery pack in the cavity. Unplug charger before attempting to clean.
- 6. Do not freeze or immerse charger in water or any other liquid.

AWARNING: Shock hazard. Don't allow any liquid to get inside charger. Electric shock may result.

ACAUTION: Never attempt to open the battery pack for any reason. If the plastic housing of the battery pack breaks or cracks, return to a service center for recycling.

Storage Recommendations

- The best storage place is one that is cool and dry away from direct sunlight and excess heat or cold.
- Long storage will not harm the battery pack or charger. Under proper conditions, they can be stored for 5 years or more.

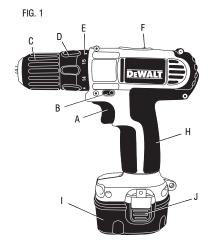
SAVE THESE INSTRUCTIONS FOR FUTURE USE

COMPONENTS (Fig. 1–3)

A WARNING: Never modify the power tool or any part of it. Damage or personal injury could result.

- A. Variable speed switch
- B. Forward/reverse slider
- C. Keyless chuck
- D. Mode selector/torque adjustment collar
- E. Collar settings
- F. Two gear selector

- H. Grip
- I. Battery pack
- J. Release buttons
- K. Charger
- L. Charging indicator (red)



INTENDED USE

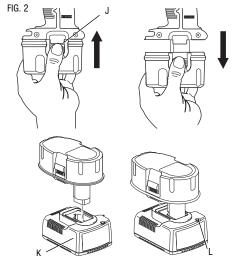
Your cordless drill/drivers have been designed for professional drilling and screwdriving applications.

DO NOT use under humid conditions or in presence of flammable liquids or gases. These cordless drill/drivers are professional power tools.

DO NOT let children come into contact with the tool. Supervision is required when inexperienced operators use this tool.

OPERATION

A WARNING: To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.



Installing and Removing the Battery Pack (Fig. 2, 3)

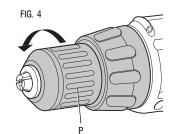
NOTE: Make sure your battery pack is fully charged.

To install the battery pack into the tool handle, align the notch inside the tool's handle with the battery pack and slide the battery pack firmly into the handle until you hear the lock snap into place.

To remove the battery pack from the tool, press the release buttons (J) and firmly pull the battery pack out of the tool handle. Insert it into the charger as described in the charger section of this manual.

Inserting and Removing Bits (Fig. 1, 4)

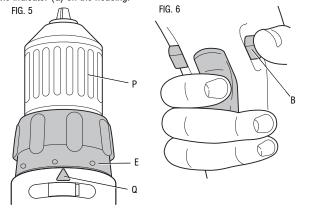
- Open the chuck by turning the sleeve
 (P) counterclockwise and insert the bit shank
- 2. Place the bit in the chuck as far as it will go and lift slightly before tightening.
- 3. Tighten firmly by turning the sleeve clockwise.
- 4. To remove the bit, proceed in reverse order.



Selecting the Operating Mode or Adjusting the Torque (Fig. 5)

The collar of this tool has 15 positions for the adjustment of the torque to suit the size of the screw and the workpiece material. For torque adjustment, refer to **Screwdriving**.

Select the drilling mode or torque by aligning the symbol or number on the collar (E) with the indicator (Q) on the housing.



Forward/reverse Slider (Fig. 6)

To select forward or reverse rotation, use the forward/ reverse slider (B) as shown (see arrows on tool).

AWARNING:To reduce the risk of personal injury, always wait until the motor has come to a complete standstill before changing the direction of rotation.

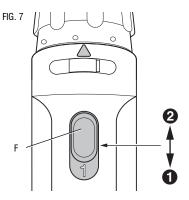
Two-gear Selector (Fig. 7)

Your tool is fitted with a two-gear selector (F) to vary the speed/ torque ratio.

- 1 low speed/high torque (drilling large holes, driving screws)
- 2 high speed/low torque (drilling smaller holes)

For speed rates, refer to the technical data.

AWARNING: To reduce the risk of personal injury, always push the two gear selector completely forward or backward.



AWARNING: To reduce the risk of personal injury, Do not change gears at full speed or during use.

OPERATION

Instructions for Use

AWARNING: To reduce the risk of personal injury:

- · Always observe the safety instructions and applicable regulations.
- · Be aware of the location of pipework and wiring.
- Apply only a gentle pressure to the tool. Excessive force does not speed up drilling but decreases tool performance and may shorten tool life.
- To minimise stalling on break-through, progressively reduce the drill point pressure towards the end of the operation.

 Keep the motor running when pulling the bit back out of a drilled hole. This will help prevent jamming.

PRIOR TO OPERATION

- 1. Make sure your battery pack is (fully) charged.
- 2. Insert the appropriate bit.
- 3. Mark the spot where the hole is to be drilled.
- 4. Select forward or reverse rotation.

Switching On and Off (Fig. 1, 6)

- To run the tool, press the variable speed switch (A). The pressure exerted on the variable speed switch determines the tool speed.
- 2. To stop the tool, release the switch.
- To lock the tool in the off position, move the forward/reverse slider (B) to the central position.

AWARNING: To reduce the risk of personal injury the drill is equipped with a brake to stop the tool as soon as the variable speed switch is fully released.

Drill Operation (Fig. 4)

A WARNING: To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.

A WARNING: To reduce the risk of personal injury, ALWAYS ensure workpiece is anchored or clamped firmly. If drilling thin material, use a wood "back-up" block to prevent damage to the material.

- Use sharp drill bits only. For WOOD, use the low speed setting and twist drill bits, spade bits, power auger bits, or hole saws. For METAL, use the low speed setting and steel twist drill bits or hole saws. The exceptions are cast iron and brass which should be drilled dry.
- Always apply pressure in a straight line with the bit. Use enough pressure to keep drill biting, but do not push hard enough to stall the motor or deflect the bit.
- Hold tool firmly with both hands to control the twisting action of the drill. If model is not equipped with side handle, grip drill with one hand on the handle and one hand on the battery pack.

A CAUTION: Drill may stall if overloaded causing a sudden twist. Always expect the stall. Grip the drill firmly to control the twisting action and avoid injury.

- 4. IF DRILL STALLS, it is usually because it is being overloaded or improperly used. RELEASE TRIGGER IMMEDIATELY, remove drill bit from work, and determine cause of stalling. DO NOT CLICK TRIGGER ON AND OFF IN AN ATTEMPT TO START A STALLED DRILL — THIS CAN DAMAGE THE DRILL.
- 5. To minimize stalling or breaking through the material, reduce pressure on drill and ease the bit through the last fractional part of the hole.
- Keep the motor running when pulling the bit back out of a drilled hole. This will help prevent jamming.
- 7. With variable speed drills there is no need to center punch the point to be drilled. Use a slow speed to start the hole and accelerate by squeezing the trigger harder when the hole is deep enough to drill without the bit skipping out.

Screwdriver Operation (Fig. 6)

- Select forward or reverse rotation using the slider (B). Match the speed and torque to the planned operation. Insert the desired fastener accessory into the chuck as you would any drill bit.
- Set the collar (D) to position 1 and begin screwdriving (low torque). Make a few practice runs in scrap or unseen areas to determine the proper position of the clutch collar.
- If the clutch ratchets too soon, adjust the collar to increase the torque as required.

MAINTENANCE

A WARNING: To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.

Cleaning

AWARNING: Blow dirt and dust out of all air vents with dry air at least once a week. Wear proper ANSI Z87.1 (CAN/CSA Z94.3) eye protection and proper NIOSH/OSHA/MSHA respiratory protection when performing this.

AWARNING: Never use solvents or other harsh chemicals for cleaning the nonmetallic parts of the tool. These chemicals may weaken the plastic materials used in these parts. Use a cloth dampened only with water and mild soap. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.

CHARGER CLEANING INSTRUCTIONS

AWARNING: Shock hazard. Disconnect the charger from the AC outlet before cleaning. Dirt and grease may be removed from the exterior of the charger using a cloth or soft non-metallic brush. Do not use water or any cleaning solutions.

Repairs

This charger is not user serviceable. There are no user serviceable parts inside the charger.

To assure product SAFETY and RELIABILITY, repairs, maintenance and adjustment (including brush inspection and replacement) should be performed by certified service centers or other qualified service organizations, always using identical replacement parts.

ACCESSORIES

AWARNING: Since accessories, other than those offered by DEWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DEWALT, recommended accessories should be used with this product.

Recommended accessories for use with your tool are available at extra cost from your local service center. If you need any assistance in locating any accessory, please contact DEWALT Industrial Tool Co., 20 Fletcher Road, Mooroolbark, VIC 3138 Australia or call 1800 654 155 or (NZ) 0800 339258.

Guarantee

Applicable to hand held Power Tools, Lasers and Nailers.

Three Year Limited Warranty

DEWALT will repair, without charge, any defects due to faulty materials or workmanship for three years from the date of purchase. Please return the complete unit, transportation prepaid, to any DEWALT Service Centre, or any authorised service station.

For warranty repair information, call (AUS) 1800 654 155 or (NZ) 0800 339258. This warranty does not apply to

- Accessories
- · Damage caused where repairs have been made or attempted by others.

• Damage due to misuse, neglect, wear and tear, alteration or modification.

This warranty gives you specific legal rights and you may have other rights under the provisions of the Consumer Guarantee Act 1993 (New Zealand only), Trade Practices Act 1974 and State Legislation (Australia only).

In addition to the warranty. DEWALT tools are covered by our:

FREE ONE YEAR SERVICE CONTRACT

DEWALT will also maintain the tool for free at any time during the first year of purchase. This includes labour, parts and lubrication required to restore the product to sound mechanical and/or electrical condition. Normal wear parts are not covered in this service. Carbon brushes worn more then 50% will be replaced.

NOTE: Three Year Warranty is not applicable to items deemed as consumables. Radial arm saws are covered by a one (1) year warranty only. DEWALT Reserves the right to review its warranty policy prior to launch of any new business development products.

30 DAY NO SATISFACTION GUARANTEE

If you are dissatisfied with any DEWALT power tool, laser or nailer, for any reason, simply return it to the point of purchase with your sales receipt within 30 days for a replacement unit or a full refund.

FREE WARNING LABEL REPLACEMENT: If your warning labels become illegible or are missing, call (AUS) 1800 654 155 or (NZ) 0800 339258 for a free replacement.



								DEWAL	T BATTE	RY AND (CHARGER	SYSTEM	/IS								
Battery Output Chargers/Charge Time																					
		Nominal	240 Volts									12 \	12 Volts								
Cat. Number	Voltage	Amp Hour	97014	98014	DW9106	DW9107	DW9108	DW9115	DW9116	DW9117	DW9118	DE9116	DE9118	DW911	DC011	DW0245	DE2046	DE9000	DC9310	DW9109	DC9319
DC9036	36	2.2	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	60	Х	Х	Х
DE0240-XJ	24	2.0	Х	X	Х	Х	Х	Х	Х	Χ	Х	Х	Х	Х	X	60	60	Х	Х	Х	Х
DW0242	24	2.0	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	60	60	Х	Х	Х	Х
DW0240	24	1.7	Х	X	X	Х	Х	Х	Х	Χ	Х	Х	Х	Х	X	60	60	Х	Х	Х	Х
DC9096	18	2.4	Х	Х	Х	Х	60	Х	60	20	Х	60	Х	60	60	Х	Х	Х	60	60	60
DC9180	18	2.0	Х	X	X	Х	Х	Х	Х	Χ	Х	Х	Х	Х	Х	Х	X	Х	60	Х	60
DW9096	18	2.4	Х	Х	Х	Х	60	Х	60	20	Х	60	Х	60	60	Х	Х	Х	60	60	60
DE9095-XJ	18	2.0	Χ	X	Χ	Χ	60	Χ	60	20	Χ	60	Х	60	60	Х	X	Х	60	60	60
DC9091	14.4	2.4	60	60	60	60	60	15	60	15	60	60	60	60	60	Х	Х	Х	60	60	60
DC9144	14.4	2.0	Χ	Χ	Χ	Χ	Х	Х	Χ	Χ	Χ	Χ	Х	X	X	Х	Х	Х	60	Х	60
DE9091-XJ	14.4	2.0	45	45	45	45	45	15	45	15	90	45	90	45	45	Х	X	Х	45	45	45
DW9091	14.4	1.7	45	45	45	45	45	15	45	15	90	45	90	45	45	Х	X	Х	45	45	45
DC9071	12	2.4	60	60	60	60	60	15	60	15	60	60	60	60	60	Х	Х	Х	60	60	60
DE9071-XJ	12	2.0	60	60	60	45	45	15	45	15	90	45	90	45	45	Х	X	Х	45	45	45
DE9074-XJ	12	1.25	45	45	45	30	30	15	30	12	60	30	60	30	30	Х	Х	Х	30	30	30
DW9050	12	1.3	40	40	40	Х	Х	15	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
DW9071	12	1.7	60	60	60	45	45	15	45	15	90	45	90	45	45	Х	Х	Х	45	45	45
DW9072	12	1.2	45	45	45	30	30	15	30	12	60	30	60	30	30	Х	Х	Х	30	30	30
DW9063	9.6	1.25	45	45	45	30	30	15	30	12	60	30	60	30	30	Х	Х	Х	30	30	30
DW9062	9.6	1.3	45	45	45	30	30	15	30	12	60	30	60	30	30	Х	X	Х	30	30	30
DW9061	9.6	1.7	60	60	60	45	45	15	45	15	90	45	90	45	45	Х	X	Х	45	45	45
DW9048	9.6	1.3	40	40	40	Х	Х	15	Χ	Χ	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
DW9057	7.2	1.25	45	45	45	30	30	15	30	12	60	30	60	30	30	Х	X	Х	30	30	30
DW9046	7.2	1.3	40	40	40	Х	Х	15	Х	Х	X	X	Х	X	X	X	X	Х	X	X	Х

X Indicates that the battery pack is not compatible with that specific charger.

All charge times are approximate. Actual charge time may vary.

Read the instruction manual for more specific information.

The battery voltage is nominal, it can measure above or below depending on the state of charge.

DEWALT Industrial Tool Co.,

20 Fletcher Road, Mooroolbark, VIC 3138 Australia (03 8720 5100) • 5 Te Apunga Place, Mt Wellington, New Zealand (0800 339258) (JUN09) Part No. N032278 DC733-XE Copyright © 2009 DeWALT

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