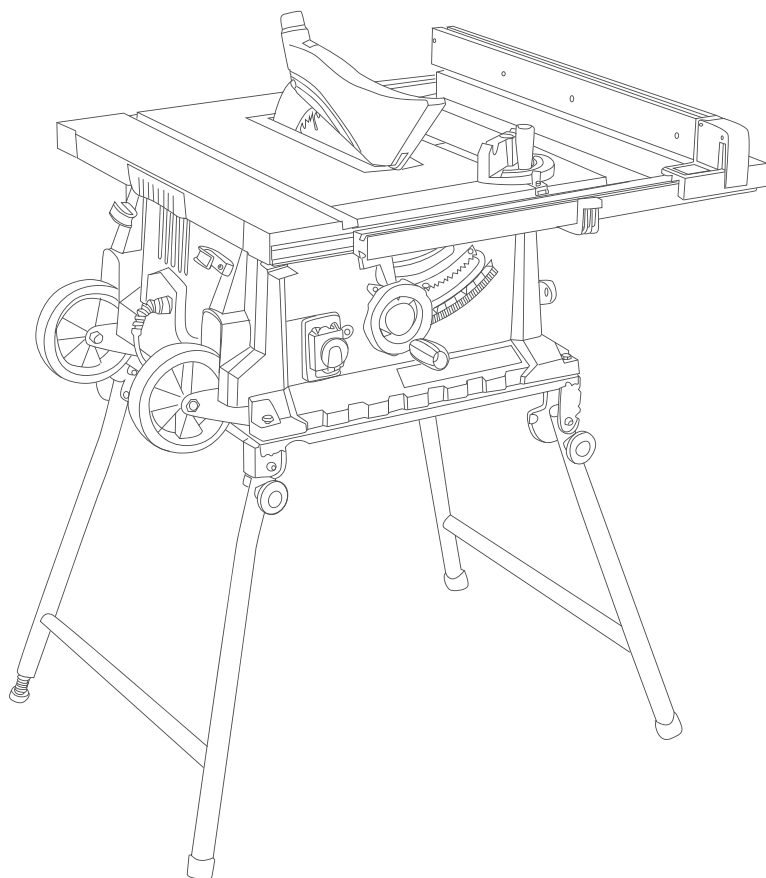
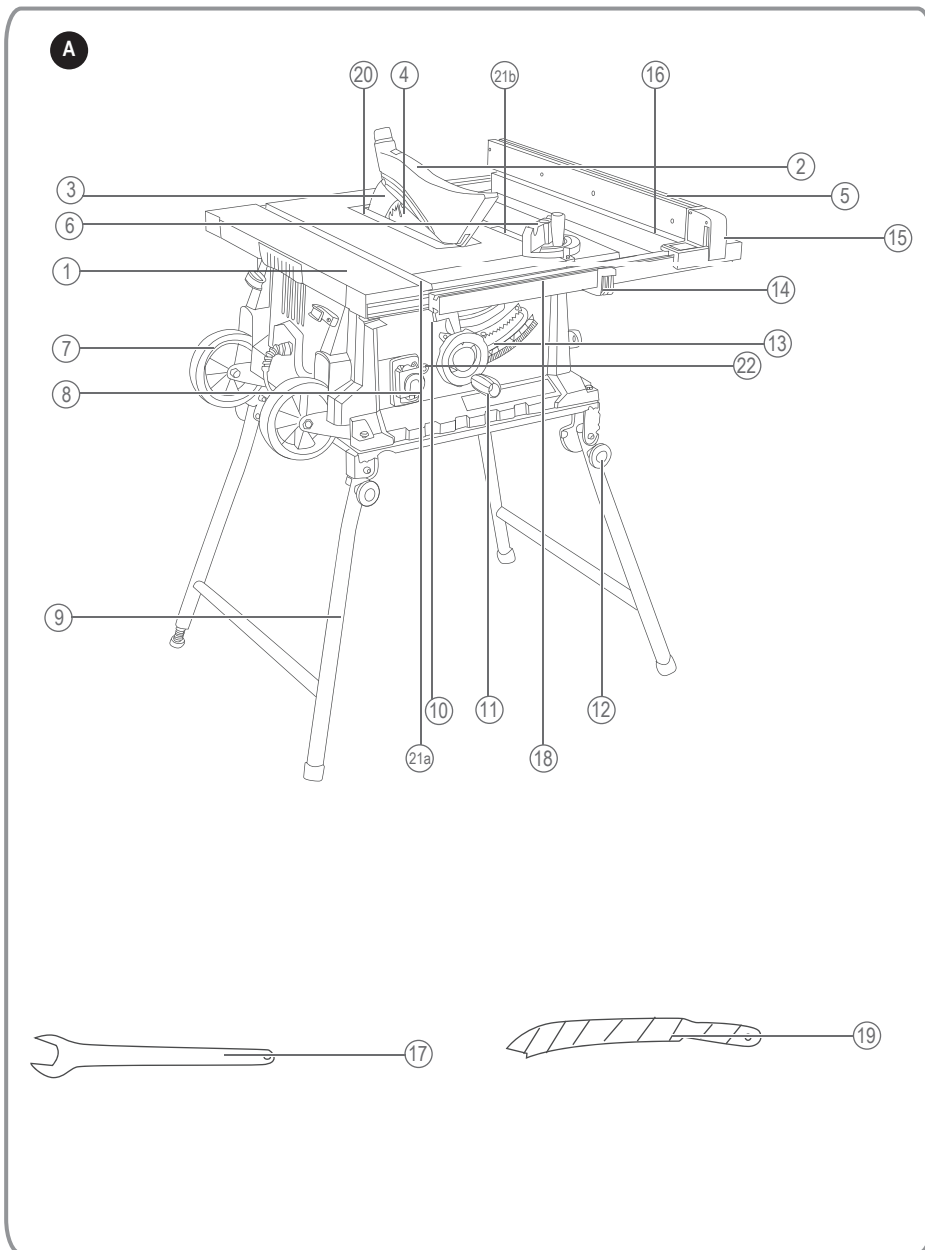


STANLEY



SST1800

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Intended use

Your STANLEY SST1800 Table Saw is designed for the slitting and cross-cutting of all types of timber commensurate with the machine's size. This tool is intended for professional use.

SAFETY INSTRUCTIONS

WARNING! When using electric tools basic safety precautions should be followed to reduce the risk of fire, electric shock and personal including the following:

Read all these instructions before attempting to operate this product and save these instructions

General Power Tool Safety Warnings



WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference. The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1. Work area safety

- a. **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
- b. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2. Electrical safety

- a. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- e. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of

electric shock. **Note:** The term "residual current device (RCD)" may be replaced by the term "ground fault circuit interrupter (GFCI)" or "earth leakage circuit breaker (ELCB)".

3. Personal safety

- a. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- b. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- g. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust related hazards.

4. Power tool use and care

- a. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.

ENGLISH (Original instructions)

- e. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
 - f. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
 - g. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
5. **Service**
- a. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

TABLE SAWS SAFETY WARNINGS



Warning! Failure to follow these rules may result in serious injury.

- **DO NOT OPERATE THIS MACHINE** until it is assembled and installed according to the instructions.
- **OBTAIN ADVICE FROM** another qualified person if you are not familiar with the operation of this machine.
- **FOLLOW ALL WIRING CODES** and recommended electrical connections.
- **ALWAYS USE THE GUARDS** Check to see that they are in place, secured, and working correctly.
- **ALWAYS USE GUARDS, SPLITTER.**
- **REMOVE CUT-OFF PIECES AND SCRAPS** from the table before starting the saw. The vibration of the machine may cause them to move into the saw blade and be thrown out. After cutting, turn the machine off. After the blade has come to a complete stop, remove all debris.
- **NEVER START THE MACHINE** with the workpiece against the blade.
- **NEVER** run the workpiece between the fence and a moulding cutterhead.
- **CUTTING THE WORKPIECE WITHOUT THE USE OF A FENCE OR MITER GAUGE IS KNOWN AS "FREEHAND" CUTTING. NEVER** perform "freehand" operations. Use either the fence or miter gauge to position and guide the workpiece.
- **HOLD THE WORKPIECE FIRMLY** against the miter gauge or fence.
- **CUTTING COMPLETELY THROUGH THE WORKPIECE IS KNOWN AS "THROUGH-SAWING".** Ripping and cross-cutting are through-sawing operations. Cutting with the grain (or down the length of the workpiece) is ripping. Cutting across the grain (or across the workpiece) is cross-cutting. Use a fence or fence system for ripping. **DO NOT** use a fence or fence system for cross-cutting. Instead, use a miter gauge. **USE PUSH STICK(S)** for ripping a narrow workpiece.
- **AVOID AWKWARD OPERATIONS AND HAND POSITIONS** where a sudden slip could cause a hand to move into the blade
- **KEEP ARMS, HANDS, AND FINGERS** away from the blade
- **NEVER** have any part of your body in line with the path of the saw blade.
- **NEVER REACH AROUND** or over the saw blade.
- **NEVER** attempt to free a stalled saw blade without first turning the machine "OFF".
- **PROPERLY SUPPORT LONG OR WIDE** workpieces.
- **NEVER PERFORM LAYOUT**, assembly or set-up work on the table/work area when the machine is running.
- **TURN THE MACHINE "OFF" AND DISCONNECT THE MACHINE** from the power source before installing or removing accessories, before adjusting or changing set-ups, or when making repairs.
- **TURN THE MACHINE "OFF"**, disconnect the machine from the power source, and clean the table/work area before leaving the machine. **TURN THE SWITCH IN THE "OFF" POSITION.**
- Use push-sticks or push blocks to feed the workpiece past the saw blade
- Use and correct adjustment of the upper saw blade guard
- Do not use the saw blade if damaged or deformed.
- Use only the recommended saw blade, which conform to EN847-1.
- When change saw blade, make sure the width of the groove cut of the saw blade shall not be less than and the thickness of the body of the saw blade shall not be more than the thickness of the riving knife.
- Select the saw blade suitable for the material to be cut
- Wear suitable personal protective equipment include:
 - hearing protection to reduce the risk of induced hearing loss;
 - eye protection
 - respiratory protection to reduce the risk of inhalation of harmful dust;
 - gloves for handling saw blades and rough material (saw blade should be carried in a holder wherever practicable)
- Connect to a dust-collecting device when sawing wood
- Do not use high speed steel (HS) saw blades
- Do not rebate or groove unless suitable guarding, such as a tunnel guard, is fitted above the saw table;
- Do not use saws for slotting (stopped groove)
- Use only saw blades for which the maximum possible speed is not less than the maximum spindle speed of the tool and the material to be cut.

Note: Mains voltage: When connecting to the mains, it is imperative to verify if the voltage of the mains matches that of the power tool. If the mains voltage exceeds the voltage indicated on the power tool, the user may become severely injured in an accident, and the tool may be damaged. On the contrary, if the mains voltage is lower than the voltage required by the tool, the motor may be damaged as a result. Thus, if it is not possible to verify the voltage, it is imperative not to plug in to the power source.

POWER CONNECTIONS

Before connecting the machine to the power line, make sure the switch (s) is in the "OFF" position and be sure that the electric current is of the same characteristics as indicated on the machine. All line connections should make good contact. Running on low voltage will damage the machine.



Danger! Do not expose the machine to rain or operate the machine in damp locations.

Before connecting the machine to the power source, make sure the switch is in the "OFF" position.

RESIDUAL RISKS

Additional residual risks may arise when using the tool which may not be included in the enclosed safety warnings. These risks can arise from misuse, prolonged use etc. In spite of the application of the relevant safety regulations and the implementation of safety devices, certain risks cannot be avoided. These are:

- Injuries caused when changing any parts, blades or accessories.
- Injuries caused by prolonged use of a tool. When using any tool for prolonged periods ensure you take regular breaks.
- Impairment of hearing.
- Health hazards caused by breathing dust developed when using your tool (example: working with wood, especially oak, beech and MDF.)

SAFETY OF OTHERS

- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.

LABELS ON TOOL

The following symbols are shown on the tool along with date code:

	WARNING! TO REDUCE THE RISK OF INJURY, THE USER MUST READ THE INSTRUCTION MANUAL BEFORE USE.		
	Wear ear protection.		
	Wear safety glasses or goggles.		
V	Volts	===	Direct Current
A	Amperes	n ₀	No-Load Speed
Hz	Hertz		Class II Construction
W	Watts		Earthing Terminal
min	minutes		Safety Alert Symbol
	Alternating Current	/min.	Revolutions or Reciprocation per minute

Position of Date Code (FIG. A)

The Date Code (10), which also includes the year of manufacture, is printed into the housing.

Example:

2017 XX JN
Year of manufacturing

PACKAGE CONTENTS

- 1 SST1800 table saw
- 1 60T saw blade
- 1 Blade guard
- 1 Miter gauge
- 1 Rip fence
- 1 Extraction hose
- 1 Hose adapter
- 2 Spanner wrench
- 1 Push stick

ELECTRICAL SAFETY



Your tool is double insulated; therefore no earth wire is required. Be sure to check that the power supply corresponds to the voltage on the rating plate.



If the supply cord is damaged, it must be replaced by the manufacturer or an authorised STANLEY Service Centre in order to avoid a hazard.

FEATURES (FIG. A)

This tool includes some or all of the following features.

1. Saw table
2. Blade guard
3. Riving knife
4. Saw blade
5. Rip fence

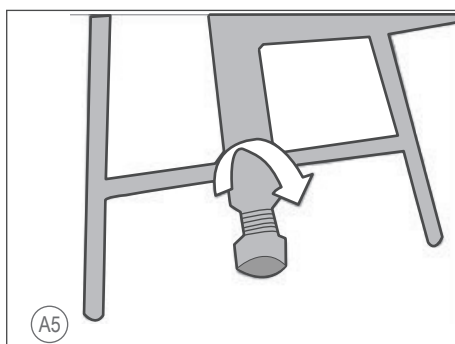
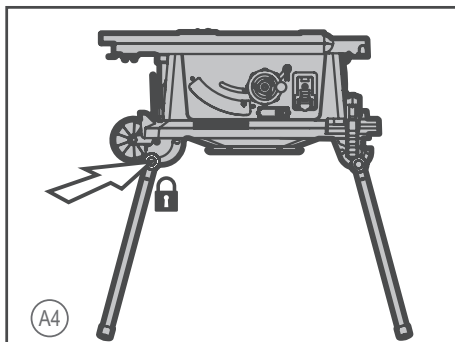
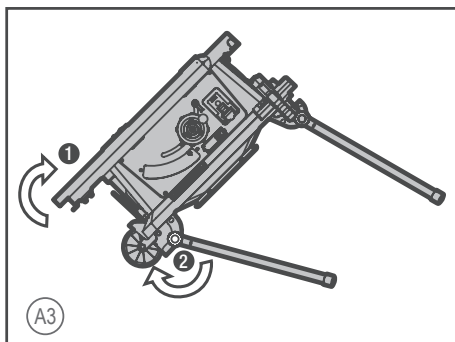
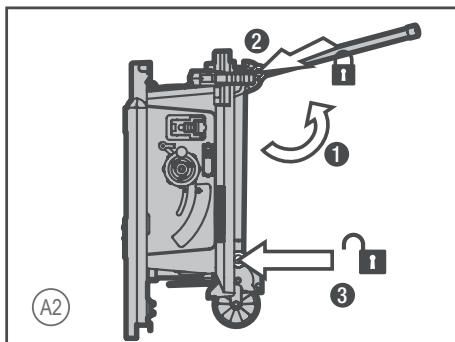
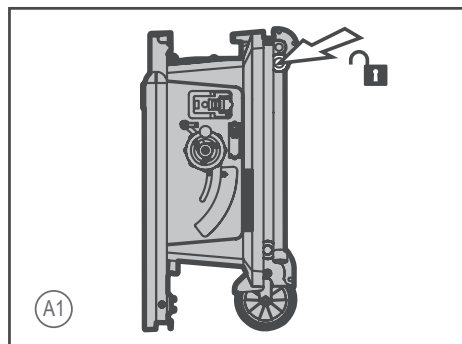
ENGLISH (Original instructions)

6. Mitre gauge
7. Transportation wheels
8. On/Off switch
9. Leg stand
10. Bevel adjustment locking knob
11. Blade elevation handle
12. Leg stand locking knob
13. Blade tilting wheel
14. Locking handle for extension table
15. Locking handle for rip fence
16. Extension table
17. Spanner wrench
18. Guide rail
19. Push stick
20. Table insert
21. Groove (a)
21. Groove (b)
22. Overloaded protector

ASSEMBLY (Fig. A1, A2, A3, A4)

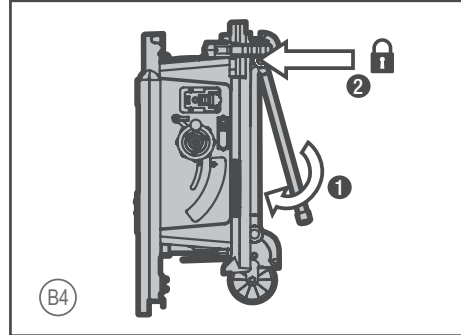
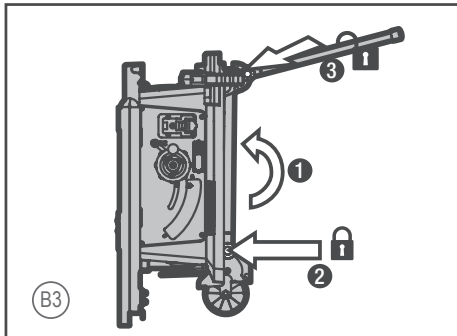
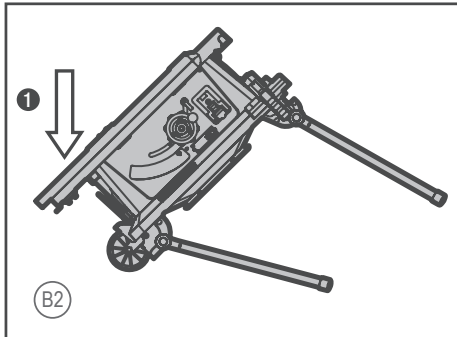
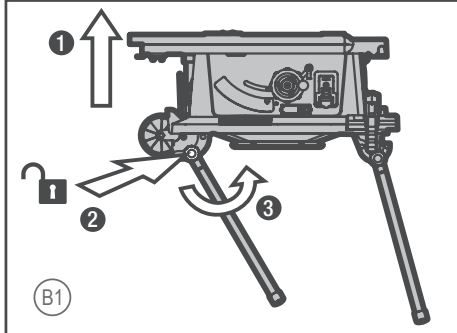
There are three positions on the machine for different use, standing, folding and transporting. The legs are locked using twist knobs which lock/unlock in either direction and have a central unlocked position.

1. Start with the saw standing on its wheels (A1), unlock the upper legs. Swing up the legs and lock (A2) then unlock the lower legs.
2. Lift the table from the end (A3), allowing the lower leg to swing into place. Swing the leg fully into place and lock (A4).
3. There is a adjustable spring leg as shown in Fig.A5. You can rotate it clockwise or anti-clockwise for your desired length. (A5)



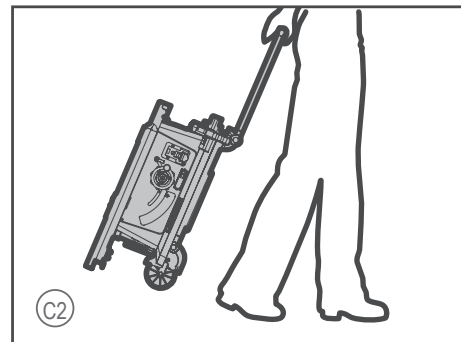
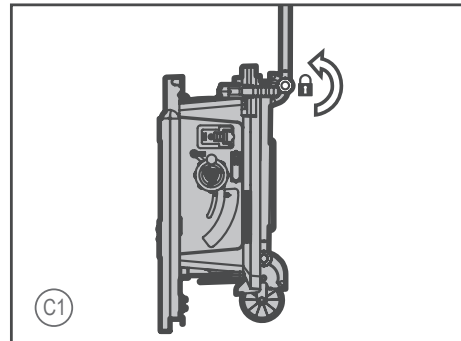
Folding instructions (Fig. B1, B2, B3, B4)

Hold and support the table edge, unlock the legs at the wheel end (B1). Lower the wheels to the ground, allowing the legs to swing under (B2). Stand the table on end, fold up and lock the lower legs, unlock the upper legs (B3). Swing down the legs and lock (B4).

**To Transport The Table Saw (Fig C1, C2)**

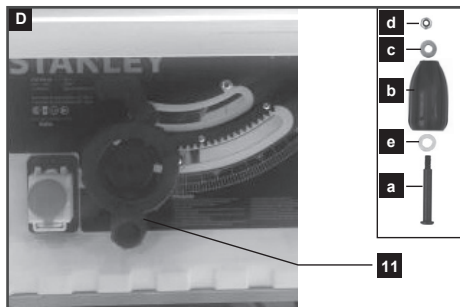
The upper legs could be locked in the vertical position for use as a trolley handle.

WARNING! Cover the upper part of the saw blade during transportation, for example by the guard

**Handle assembly (Fig. D)**

Place washer (e), housing (b), washer (c) and hex nut (d) on the bolt (a) to assemble the handle (11)

ENGLISH (Original instructions)

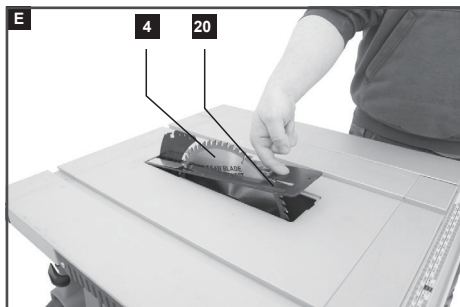


Riving knife set-up (Fig. E, F, G)



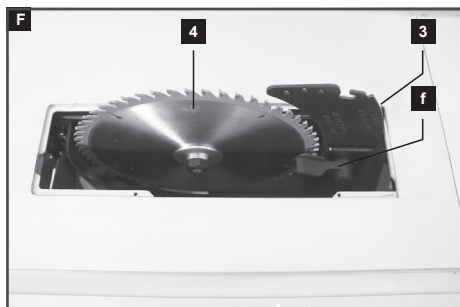
Warning! Disconnect the mains cable! The setup of the riving knife (3) must be checked before each use.

1. Set the saw blade (4) to the max. cutting depth, put it at 00 position and lock it
2. Remove the table insert (20) (Fig. E)

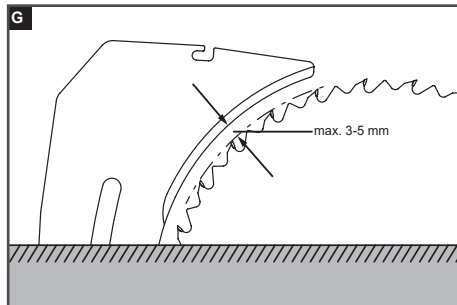


Warning! For transport reasons, the riving knife (3) was fixed in the lower position before initial commissioning. Only work with the machine if the riving knife (3) is in the upper position. Fitting the riving knife (3) in the upper position is as follows:

3. Loosen the locking handle (f) and push the riving knife (3) in the upper position (Fig. F)



4. The gap between the saw blade (4) teeth and the riving knife should be around 3mm to 5mm (Fig. G)



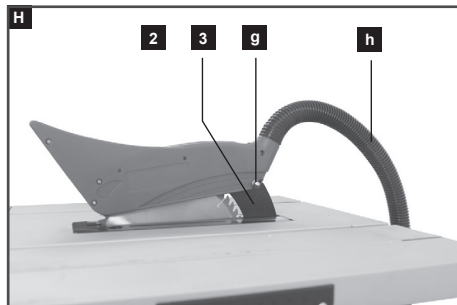
5. R-tighten the mounting screw (f) and fix the table insert (20)



Warning! Ensure the machine is disconnected from the power source. Never use the machine without the table insert; Immediately replace the table insert when worn or damaged

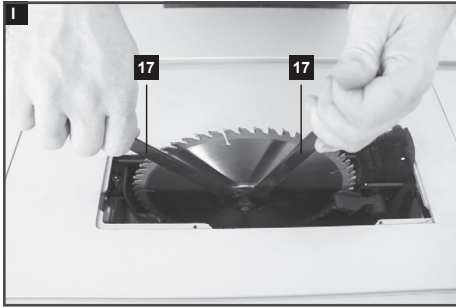
Saw blade guard assembly (Fig. H)

1. Fasten the saw blade guard (2) to the riving knife (5) with the bolt (g).
2. Place the rear extraction hose (h) on the extraction adapter on the saw blade guard (2).
3. Disassembly in reverse order.



Saw blade assembly/replacement (Fig. E, H, I)

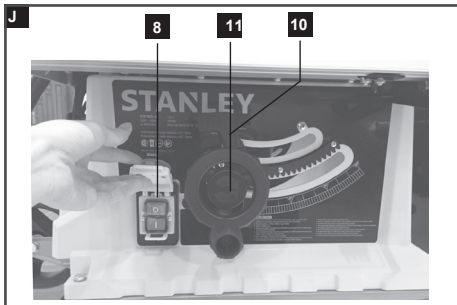
1. Warning: Ensure the machine is disconnected from the power source. Wear the safety gloves.
2. Disassemble the saw blade guard (2) (Fig. H.)
3. Remove the table insert (20) (Fig. E).
4. Loosen the nut by placing the spanner wrench (17) on the nut and countering with another spanner wrench (17) on the flange (Fig. I).



5. Warning! Turn the nut in the rotational direction of the saw blade.
 6. Remove the outer flange and take out the saw blade from the inner flange, with diagonally downwards movement.
 7. Carefully clean the flange with a before fixing the new saw blade.
 8. Insert the new saw blade and fasten the outer flange. The outer flange has a 30mm raised boss which fits in side the blade bore.
- Warning!** The teeth of a new blade are very sharp and can be dangerous. Make sure the teeth point down at the front of the table, aligned with the arrow marked on the saw blade guard (2).
9. Attach the table insert (20) and the saw blade guard (2) again and set them.
 10. Before working, check the functionality of the guards.

On/Off switch (Fig. J)

- To switch the machine on, press the green start "I" button.
- To switch the machine off, press the red stop "O" button.



Cutting depth (Fig. J)

Turn the blade elevation handle (11) to set the blade to the required cutting depth.

- Turn anti-clockwise; to increase the cutting depth
- Turn Clockwise; to reduce the cutting depth

After each new adjustment it is advisable to carry out a trial cut in order to check the set dimensions.

Setting the angle (Fig. J)

Set the required bevel angle from 0 to 45 degree



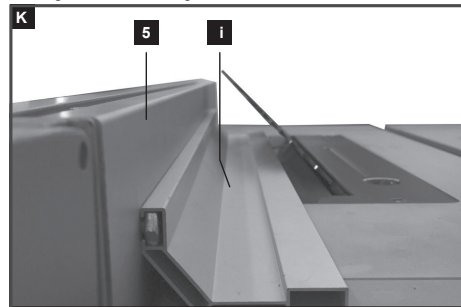
Before cutting, ensure the saw blade (4) and mitre gauge (6) no collision

- Loose the Bevel adjustment locking knob (10).
- Set up the desired angle then lock the knob again

Working with the rip fence

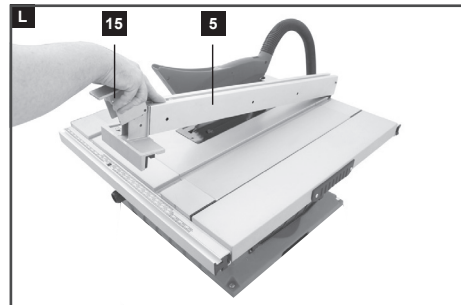
Setting the fence height (Fig. K)

- The fence rail (i) of the rip fence (5) has two guiding surface with different heights.
- Depending on the thickness of the material to be cut, the higher side of the fence rail (i) has to be used for thick material (work piece thickness above 25mm) and the lower side of the fence rail for thin material (work piece thickness below 25mm).
- For the adjustment, loosen the bolts on the side of the rip fence (5) and push the fence rail (i) on he guide, depending on the required position.
- Tighten the bolts again.



Rip fence assembly (Fig. L)

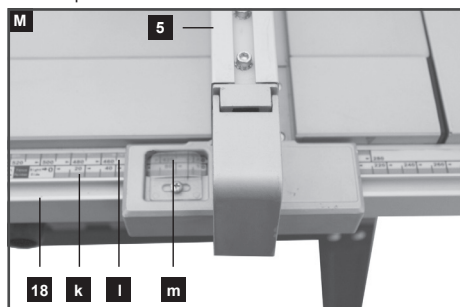
- Fix the rip fence (5) at the back side and press the locking handle (15) downwards.
- When disassembly, pull the locking handle up and remove the rip fence (5).
- The rip fence could be locked setting with the rear knurled nut.



ENGLISH (Original instructions)

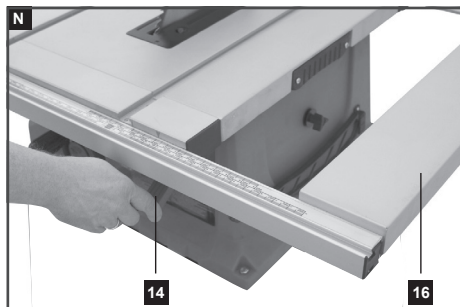
Setting the cutting width (Fig. M)

- The rip fence (5) is used for lengthwise cutting of wood.
- Place the rip fence (5) on the guide rail (18) to the right or left of the saw blade.
- 2 scales (k/l) on the guide rail (18) to show the gap between fence rail (i) and saw blade (4)
- Set the rip fence (5) to the required specification on the sight-glass (m) and secure it with the locking handle for the rip fence.



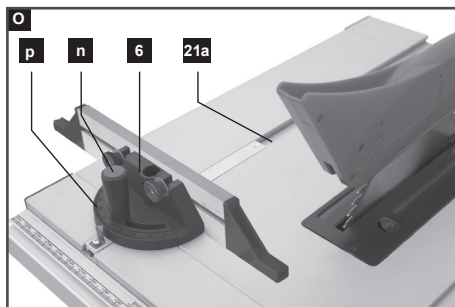
Extension table (Fig. N)

- The extension table (16) could be used for particularly wide workpieces
- Loosen the locking handle (14) and pull out the table width extension.



Cross stop (Fig. O)

- Push the miter gauge (6) into a slot (21 a/b) on the saw table.
- Loosen the locking handle (n).
- Rotate the miter gauge (6) until the required angle is set. The scale (p) shows the set angle.
- Re-tighten the locking handle (p).



OPERATION

Working instructions

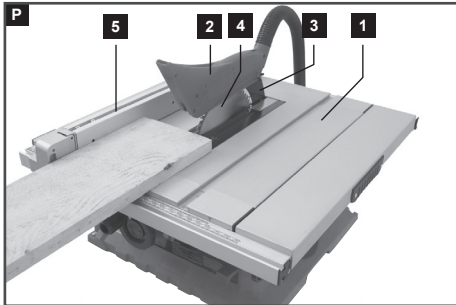
After each new adjustment it is advisable to carry out a trial in order to check the set dimensions. After switching on the saw, wait for the blade to reach its maximum speed of rotation before commencing with the cut.

Secure long workpiece against falling off at the end of the cut (e.g. with a roller stand etc.) Take extra care when starting the cut! Never use the equipment without the suction function. Regularly check and clean the suction channels.

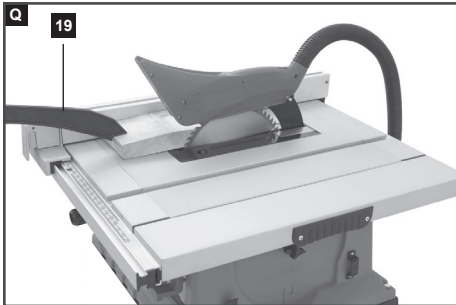
Making longitudinal cuts (Fig. P)

Longitudinal cutting (also known as slitting) is when you use the saw to cut along the grain of the wood. Press one edge of the workpiece against the parallel stop (5)" to be replaced to "rip fence (5) while the flat side on the saw table (1). The blade guard (2) must always be lowered over the workpiece. When you make a longitudinal cut, never adopt a working position that is in line with cutting direction.

- Set the in accordance with the workpiece height and the desired width.
- Switch on the saw.
- Place your hands (with fingers closed) flat on the workpiece and push the workpiece along the and into the blade (4).
- Guide at the side with your left or right hand (depending on the position) only as far as the front edge of the saw blade guard (2).
- Always push the workpiece through to the end of the riving knife (3)
- The offcut piece remains on the saw table (1) until the blade (4) is back in its position of rest.
- Secure long workpiece against falling off at the end of the cut) with a roller stand etc.

**Caution: (Fig. Q)**

- Always use the push stick (19) when ripping small workpieces (fig. Q)
- Do not cut excessively small workpieces.

**Cross Cutting**

- Lock the miter gauge (6) at 0 degree
- Set the bevel angle to 0 degree
- Adjust the saw blade (4) height
- Hold the workpiece flat on the table (1) and against the fence. Keep the workpiece away from the blade.
- Keep both hands away from the path of the saw blade.
- Switch the machine on and allow the saw blade to reach full speed.
- Hold the workpiece tightly against the fence and slowly move the workpiece together with the fence assembly until the workpiece comes underneath the upper blade guard. Allow the teeth to cut, and do not force the workpiece through the saw blade. The saw blade speed should be kept constant.

After completing the cut, switch the machine off, allow the saw blade to stop and remove the workpiece

- Push the and the workpiece toward the blade in order to make the cut.

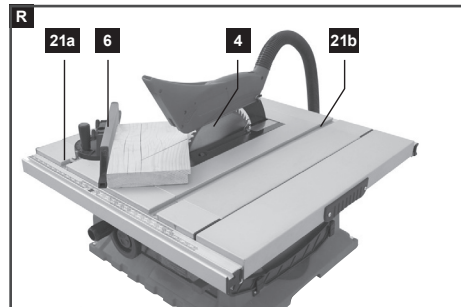
Important: Never push or hold the cut-off-side workpiece.

Bevel cuts (Fig. R)

Bevel cuts must always be made using the rip fence (5).

- Set the blade (4) to the desired angle.

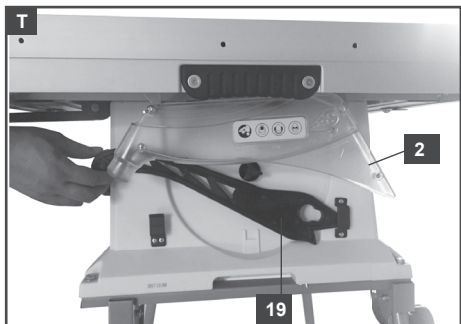
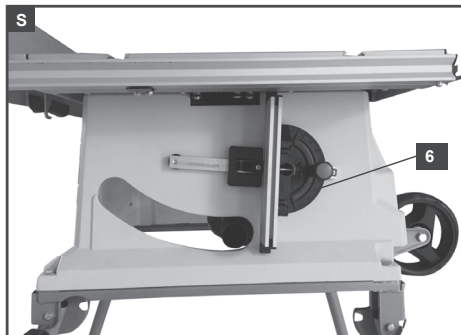
- Proceed as for cross cutting

**Cutting particle boards**

To prevent the cutting edges from cracking when working with particle boards, the saw blade must be higher than the workpiece height.

Auxiliary tools stored (Fig. S, T)

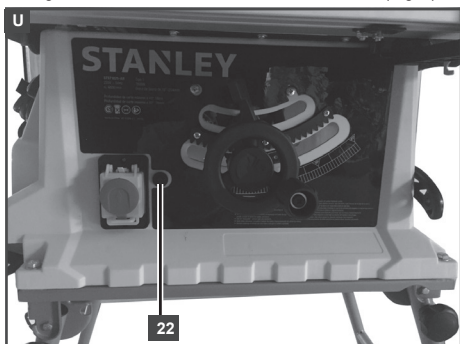
Auxiliary tools can be stored on the machine Miter gauge (6) could be put on hook as Fig S showed. Blade guard (2) and push stick (19) could be put on hook as Fig T showed.

**Blade jamming handling (Fig. U)**

- Ensure the machine is disconnected from the power source.

ENGLISH (Original instructions)

- Remove the workpiece at first. Warning: Be careful of your hands not touching the saw blade.
- Press the overloaded protector(22) and connect the plug again, the machine can be resumed to work. (Fig U)



APPLICATIONS

1. Make sure the kerf is made on the scrap side of the measuring line.
2. Cut the wood with the finished side up.
3. Always have a proper support for the wood as it comes out of the blade.
4. Make a test cut for important cuts.
5. Always use the correct blade depth setting. The top of the blade teeth should clear the top of the material being cut by 1/8" (3 mm) to 1/4" (6 mm).
6. Inspect the work-piece for knots or nails before beginning a cut. Remove any loose knots with a hammer.
7. Always use clean, sharp, properly-set blades. Never make a cut with a dull blade.
8. When making a cut, use steady, even pressure. Never force a cut.
9. DO NOT cut wet or warped lumber.
10. Always hold your work-piece firmly with both hands or use a push stick.

MAINTAIN TOOLS WITH CARE

Remove the plug from the socket before carrying out any adjustment, servicing or maintenance. Keep tools sharp and clean for better and safer performance. Inspect tool cords periodically and if damaged, have repaired by an authorized service facility. Your power tool requires no additional lubrication or maintenance. There are no user serviceable parts in your power tool. Never use water or chemical cleaners to clean your power tool. Wipe clean with a dry cloth. Always store your power tool in a dry place. Keep the motor ventilation slots clean. Keep all working controls free of dust. If you see some sparks flashing in the ventilation slots, this is normal and will not damage your power tool. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.



Important! To assure product SAFETY and RELIABILITY, repairs, maintenance and adjustment (other than those listed in this manual) should be performed by authorized service centers or other qualified service personnel, always using identical replacement parts.

ACCESSORIES

We recommend that you purchase your accessories from the same store that sold you the tool. Use good quality accessories marked with a well-known brand name. Choose the type according to the work you intend to undertake. Refer to the accessory packaging for further details. Store personnel can assist you and offer advice.

Protecting the Environment



Separate collection. This product must not be disposed of with normal household waste.

Should you find one day that your STANLEY product needs replacement, or if it is of no further use to you, do not dispose of it with household waste. Make this product available for separate collection.



STANLEY provides a facility for the collection and recycling of STANLEY products once they have reached the end of their working life. To take advantage of this service please return your product to any authorised repair agent who will collect them on our behalf.

You can check the location of your nearest authorised repair agent by contacting your local STANLEY office at the address indicated in this manual. Alternatively, a list of authorised STANLEY repair agents and full details of our after-sales service and contacts are available on the Internet at: www.2helpU.com.

Notes

STANLEY's policy is one of continuous improvement to our products and as such, we reserve the right to change product specifications without prior notice.

Standard equipment and accessories may vary by country.

Product specifications may differ by country.

Complete product range may not be available in all countries. Contact your local STANLEY dealers for range availability.

TECHNICAL DATA

Table Saw		SST1800
Voltage	V	220-240
Frequency	Hz	50/60
Power input	W	1800
No-load speed	rpm	4800
Blade diameter	mm	254
Bore Size	mm	25.4
Blade thickness	mm	≥ 2.8
Table size	mm	640x 640
Max. cutting depth at 45°	mm	50
Max. cutting depth at 90°	mm	80
Blade bevel range		0 - 45°
Weight	kg	35

Service Information

STANLEY offers a full network of company-owned and/ or authorized service agents throughout your country. All STANLEY Service Centers are staffed with trained personnel to provide customers with efficient and reliable power tool service. Whether you need technical advice, repair, or genuine factory replacement parts, contact the STANLEY location nearest to you.

ONE YEAR WARRANTY

If your STANLEY product becomes defective due to faulty materials or workmanship within 12 months from the date of purchase, STANLEY guarantees to replace all defective parts free of charge or – at our discretion – replace the unit free of charge provided that:

- The product has not been misused and has been used in accordance with the instruction manual;
- The product has been subject to fair wear and tear;
- Repairs have not been attempted by unauthorized persons;
- Proof of purchase is produced.
- The STANLEY product is returned complete with all original components
- The product hasn't been used for hire purposes

If you wish to make a claim, contact your seller or check the location of your nearest authorised STANLEY repair agent in the STANLEY catalogue or contact your local STANLEY office at the address indicated in this manual. A list of authorised STANLEY repair agents and full details of our after sales service is available on the internet at: www.2helpU.com

预期用途

STANLEY SST1800 台锯设计用于切割和横切所有类型的木材，其尺寸与机器尺寸相称。该工具计划用于专业用途。

安全说明书

警告！使用电动工具时，应遵循基本的安全预防措施，以降低着火、电击和人身伤害的风险，包括：

在尝试操作本产品之前，请阅读并保存所有这些说明书。

电动工具通用安全警告



警告！阅读所有安全警告和说明书。未遵照下列警告和说明书可能会导致电机、着火和/或严重伤害。

保存所有警告和说明书以备将来参考。警告中的术语“电动工具”指的是电源操作（有线）电动工具或电池供电（无线）电动工具。

1. 工作场地安全

- 保持工作场地清洁和明亮。杂乱和黑暗的场地会引发事故。
- 请勿在易爆环境，如有易燃液体、气体或粉尘的环境下操作电动工具。电动工具产生的火花会点燃粉尘或气体。
- 操作电动工具时，远离儿童和旁观者。注意力不集中会令你失去对工具的控制。

2. 电气安全

- 电动工具插头必须与插座相匹配。禁止以任何方式改装插头。对于需接地的电动工具，请勿使用任何配接器插头。未经改装的插头和相匹配的插座将降低电击风险。
- 避免人体接触接地表面，如管道、散热片、炉灶和冰箱。如果身体接触接地表面，则会增加电击风险。
- 请勿将电动工具暴露在雨中或潮湿环境中。一旦水流经电动工具，会增加电击风险。
- 请勿滥用软线。禁止用软线搬运、拉动电动工具或拔掉其插头。使软线远离热源、油、锐边或运动零件。受损或缠绕的软线会增加电击风险。
- 在户外操作电动工具时，使用适合户外使用的延长软线。适合户外使用的软线会降低电击风险。
- 如果无法避免在潮湿环境下操作电动工具，则使用带有剩余电流装置（RCD）保护的电源。使用 RCD 会降低电击风险。注：术语“剩余电流装置（RCD）”可更换为术语“接地故障断路器（GFCI）”或“接地漏电断路器（ELCB）”。

3. 人身安全

- 操作电动工具时，保持警惕，观察正在做什么，并运用常识。感到疲倦或受毒品、酒精或药物影响时，请勿操作电动工具。在操作电动工具时瞬间的疏忽可能会导致严重的人身伤害。

- 使用个人防护用品。始终佩戴护目镜。防护用品，如在适当条件下使用的防尘面具、防滑安全鞋、安全帽、听力保护装置等，会减少人身伤害。
- 防止意外启动。连接电源和/或电池组、拿起或搬运电动工具之前，确保开关处于断开位置。将手指放在开关上搬运电动工具或给打开开关的电动工具通电会引发事故。
- 打开电动工具之前，拆下所有调节钥匙或扳手。遗留在电动工具旋转零件上的扳手或钥匙可能会导致人身伤害。
- 请勿过度伸展。始终保持适当站稳和平衡。这样可在意外情况下更好地控制电动工具。
- 着装恰当。请勿穿宽松衣服或佩戴饰品。使头发、衣服和手套远离运动零件。宽松衣服、佩戴或长发可能会卷入运动零件中。
- 保持手干燥、清洁且没有油脂。油腻的手柄对于意外情况下的工具安全握持和控制是不允许的。
- 如果配备了连接除尘和集尘设施的装置，确保这些装置连接完好且使用得当。使用这些装置可降低粉尘引起的相关危险。

4. 电动工具使用和注意事项

- 请勿强行使用电动工具根据应用需求，使用合适的电动工具。使用合适的按照额定值设计的电动工具会使您工作更有效、更安全。
- 如果无法打开或关闭开关，请勿使用电动工具。无法使用开关来控制的电动工具，具有危险性且必须进行修理。
- 在进行任何调节、更换配件或贮存电动工具之前，断开电源插头和/或电池组。这种预防性的安全措施降低了意外启动电动工具的风险。
- 将闲置不用的电动工具贮存在儿童所及范围之外，并且不熟悉电动工具或不了解这些说明的人员不允许操作电动工具。若未经培训的使用者操作电动工具，则具有危险性。

- e. 维护电动工具。检查运动零件是否移位或绑住，检查零件的破损状况和可能影响电动工具操作的其它状况。如有损坏，在使用前应修理好电动工具。许多事故是由电动工具维护不良造成的。
 - f. 保持刀具锋利和清洁。具有锋利切削刃的维护不良的刀具不易卡住且更容易控制。
 - g. 根据这些说明书，并考虑作业条件和要进行的作业，使用电动工具、配件和刃头等。使用电动工具进行与预期不同的操作可能会导致危险的情况。
5. 维修
- a. 由合格维修人员使用完全相同的替换件维修电动工具。这将保证所维修的电动工具的安全。

台锯安全警告



警告！未遵守这些规则可能会导致严重的伤害。

- 在根据说明书组装和安装机器之前，**请勿操作该机器**。
- 如果您不熟悉本机的操作，从其他合格人员处获取建议。
- 遵守所有接线规范和推荐的电气连接。
- 始终使用护罩检查它们是否安装到位、安全并正常工作。
- 始终使用护罩和分离机。
- 启动台锯之前，从工作台上拆下切块和残片。机器的振动可能使它们移入锯片并被抛出。切割后，关掉机器。待锯片完全停止转动后，清除所有碎片。
- 禁止将工件靠在锯片上启动机器。
- 禁止将工件夹在靠山与模压刀盘之间运行。
- 不使用靠山或角度器切割工件被称为“徒手”切割。禁止进行“徒手”操作。使用靠山或角度器来定位和牵引工件。
- 将工件牢固地固定在角度器或靠山上。
- 完全通过工件切割被称为“贯通锯切”劈裂和横切是贯通锯切操作。使用颗粒物（或沿工件的长度）切割是劈裂。横切颗粒物（或工件）是横切。使用靠山或靠山系统劈裂。请勿使用靠山或靠山系统横切。相反，可使用斜接规。使用推料刀劈裂狭小工件。
- 避免笨拙的操作和手部姿势，其中身体突然滑倒可能导致手卡入锯片中。
- 使手臂、手和手指远离锯片。
- 禁止让身体的任何部位与锯片的运动路径一致。
- 禁止靠近或越过锯片。
- 禁止在未首先“关闭”机器的情况下尝试释放失速的锯片。
- 适当支撑长的或宽的工件。
- 运行机器时，禁止在工作台/工作区域进行布置、装配或设置工作。
- 安装或拆卸配件、调整或更换设置之前，或维修时，“关闭”机器并断开机器与电源的连接。

- “关闭”机器，断开机器与电源的连接，并在离开机器前清洁工作台/工作区域。将开关置于“关闭”位置。
- 使用推杆或推块将工件进料至锯片上。
- 使用并正确调整上锯片护罩。
- 如果锯片损坏或变形，请勿使用。
- 仅使用符合 EN847-1 的推荐锯片。
- 更换锯片时，确保锯片的槽切宽度不小于分料刀的厚度，锯片的主体厚度不大于分料刀的厚度。
- 选择适合切割材料的锯片。
- 穿戴合适的个人防护用品包括：
 - 听力保护装置，以降低诱发听觉损失的风险；
 - 眼睛保护装置；
 - 呼吸保护装置，以降低吸入有害管道的风险；
 - 处理锯片和粗糙材料的手套（如可行，锯片应装在手柄中）；
- 锯木时，将锯片连接至集尘装置上；
- 请勿使用高速钢 (HS) 锯片；
- 除非在工作台上方安装通道护罩等适当的防护装置，否则请勿回扣或开槽；
- 请勿使用台锯开槽（停止开槽）；
- 仅使用最大可能速度不小于工具和要切割材料的最大转速的锯片。
- 不要使用损坏或变形的锯片；
- 如果护罩不在其应有位置上，不得使用工具；
- 更换磨损了的工作台嵌衬；
- 能够锯割的材料规格；
- 不得锯割未推荐的材料；
- 锯割时要装上集尘装置；
- 只允许使用制造厂推荐的锯片；
- 根据被锯割的材料选择锯片；
- 要选择推棒把工件推过锯片；
- 使用并正确调整分料刀；
- 使用和正确调整锯片上的护罩。

中文说明书

注：电源电压：连接电源时，务必验证电源电压是否与电动工具的电压相匹配。如果电源电压超过电动工具上所显示的电压，则用户可能会在事故中严重受伤，并且可能损坏工具。相反，如果电源电压低于电动工具所需的电压，则电机可能会因此而损坏。因此，如果无法验证电压的匹配程度，则务必不插入电源。

电源连接

在将机器连接到电源线之前，确保开关处于“关闭”位置，并确保电流与机器上所显示的电流相同。所有线路连接均应接触良好。低压运行会损坏机器。



危险！请勿将机器暴露在雨中或在潮湿的地方操作机器。

在将机器连接到电源之前，确保开关处于“关闭”位置。

剩余风险

使用该工具时可能会产生额外的残余风险，这些风险可能未包含在随附的安全警告中。这些风险可能是由于误用、长时间使用等造成的。尽管采用了相关的安全法规和实施了安全装置，但仍然存在某些风险。包括：

- 更换任何零件、刀片或附件时造成的伤害。
- 长时间使用工具造成的伤害。长时间使用任何工具时，确保定期休息。
- 听力受损。
- 使用工具时产生的呼吸性粉尘造成的健康危害（例如：使用木材，特别是橡木、山毛榉和 MDF 作业）。

他人的安全

- 本装置不适合身体、感官或精神能力下降、缺乏经验和知识的人员（包括儿童）使用，除非负责其安全的人员为他们提供使用本装置方面的监督或指导。
- 应对儿童进行监督，以确保他们不会玩弄此装置。

工具上的标签

以下标志与日期代码一起显示在工具上：

	警告！为了降低伤害风险，使用者在使用前必须阅读说明书。		
	戴护耳用具。		
	戴安全眼镜或护目镜。		
V	伏特	===	直流
A	安培	n ₀	空载速度
Hz	赫兹		二级结构
W	瓦特		接地端子
min	分钟		安全警告标志
~	交流	/min.	每分钟的转数或往复次数

日期代码位置 (图A)

日期代码 (10)，也包括制造年份，被印刷在外壳上。

示例：

2017 XX JN
制造年份

包装清单

- 1 SST1800 台锯
- 1 60T 锯片
- 1 个锯片护罩
- 1 台角度器
- 1 块靠山
- 1 根抽取软管
- 1 个软管连接器
- 2 把开口扳手
- 1 把推料刀

电气安全

工具需要接地。务必检查电源是否与标牌上的电压相符。



如果电源软线损坏，必须由制造商或授权的 STANLEY 服务中心更换，以避免发生危险。

结构 (图 A)

此工具包括以下部分或全部结构。

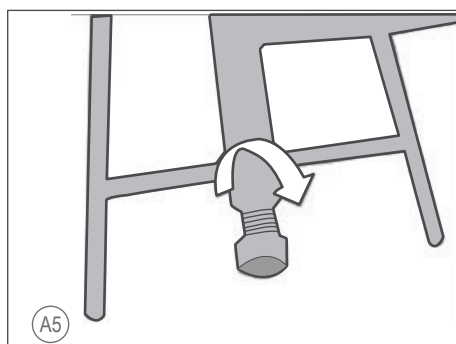
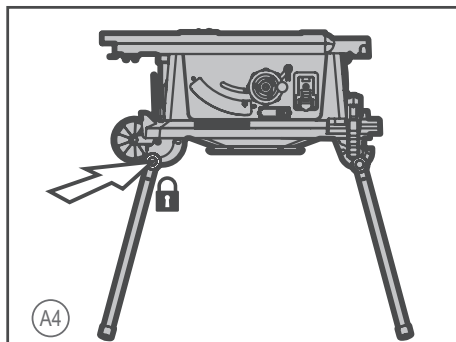
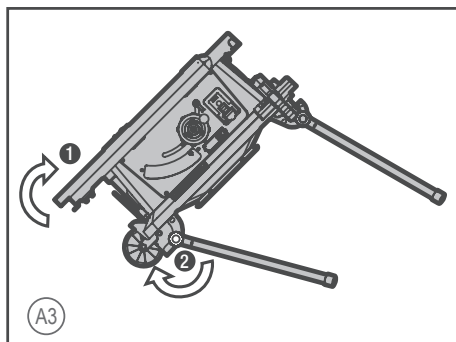
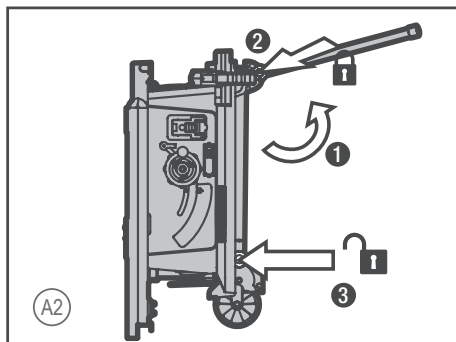
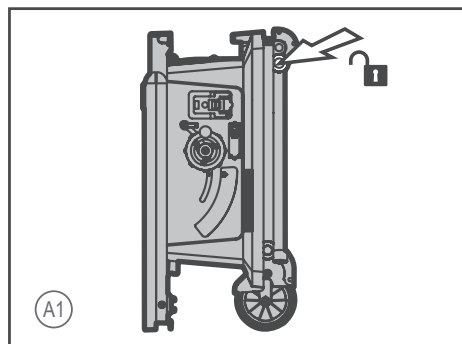
1. 工作台
2. 锯片护罩
3. 分料刀
4. 锯片
5. 靠山

6. 角度器
7. 运输轮
8. 打开/关闭开关
9. 支架
10. 角度压紧手把
11. 升降小手轮
12. 支架压紧手把
13. 角度调节手轮
14. 延伸台锁紧手把
15. 靠山锁紧手把
16. 延伸台
17. 开口扳手
18. 导杆
19. 推料刀
20. 辅助板
21. 滑槽 (a)
21. 滑槽 (b)
22. 过载保护开关

装配 (图 A1, A2, A3 和 A4)

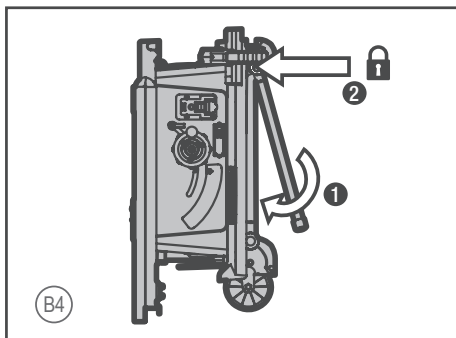
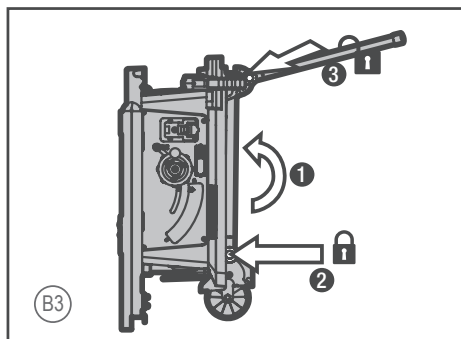
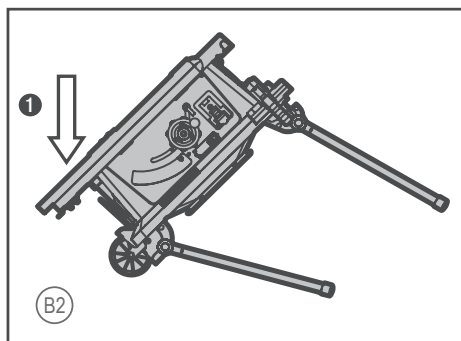
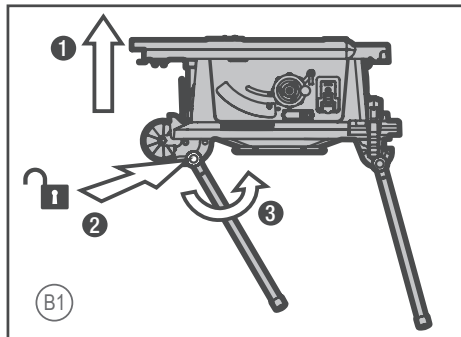
机器上有三个位置供不同的用途，即站立、折叠和运输。支架使用扭转手把锁定，其中旋转手把可在任一方向上锁定/解锁，并具有中央解锁位置。

1. 从立在轮子上的锯片开始 (A1)，解锁上支架。向上摆动支架并锁定 (A2)，然后解锁下支架。
2. 从末端 (A3) 抬起工作台，让下支架摆动到位。将支架完全摆动到位并锁定 (A4)。
3. 存在一根调节式弹簧支架，如图 A5 所示。可以顺时针或逆时针旋转弹簧支架至所需长度。(A5)



折叠说明 (图 B1, B2, B3 和 B4)

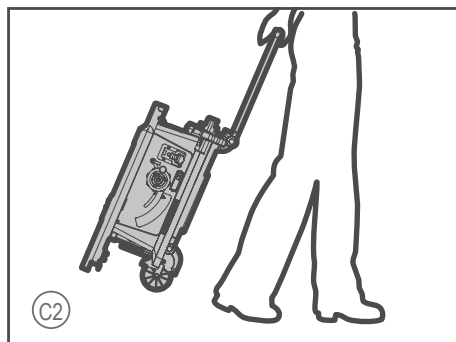
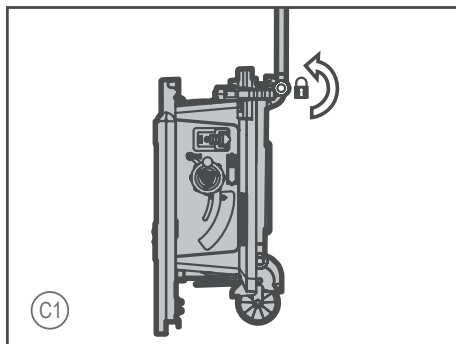
固定并支撑台边，解锁轮子末端的支架 (B1)。将轮子降到地面，让支架在(B2)向下摆动。将工作台竖着放，折叠并锁定下支架，解锁上支架 (B3)。向下摆动支架并锁定 (B4)。



为运输台锯 (图 C1 和 C2)

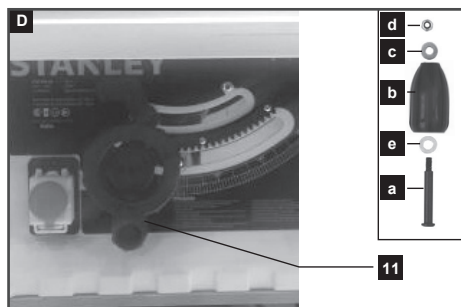
上支架可锁定在垂直位置，以用作台车手柄。

警告！ 在运输过程中，例如通过护罩，覆盖锯片的上部。



手柄装配 (图 D)

将垫圈 (e)，外壳 (b)，垫圈 (c) 和六角螺母 (d) 放置在螺栓 (a) 上，以组装手柄 (11)。

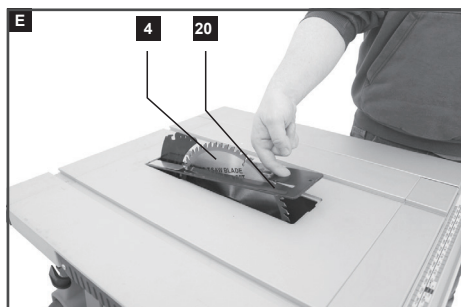


分料刀设置 (图 E, F 和 G)



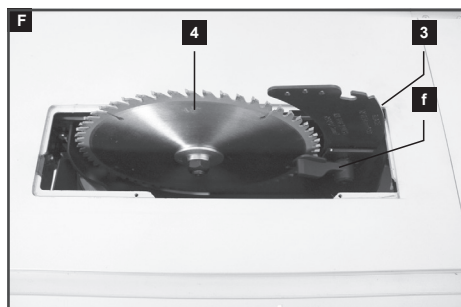
警告！ 断开电源电缆！每次使用前，必须检查分料刀 (3) 的设置。

1. 将锯片 (4) 设置为最大切割深度，将其置于 00 位置并锁定
2. 拆下辅助板 (20) (图 E)

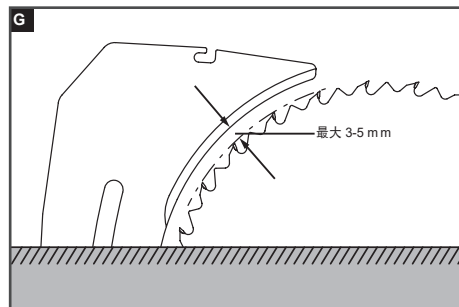


警告！ 为了实现运输，在初次调试之前，将分料刀 (3) 固定在下部位置。仅当分料刀 (3) 处于上部位置时，才能使用机器。将分料刀 (3) 安装在上部位置，如下：

3. 松开锁紧手把 (f)，并将分料刀 (3) 推到上部位置 (图 F)



4. 锯片 (4) 切齿与切刀之间的间隙分料刀应长约 3mm 至 5mm (图 G)



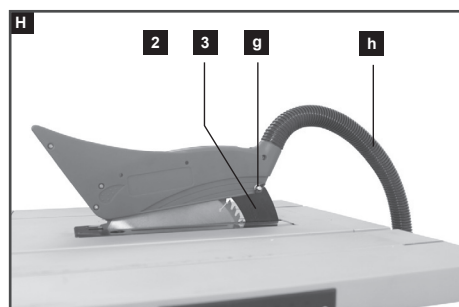
5. 再次拧紧安装螺钉 (f)，并固定工作台插件 (20)



警告！ 确保机器与电源断开连接。禁止在无辅助板时使用机器；机器磨损或损坏时，请立即更换辅助板

锯片防护装配 (图 H)

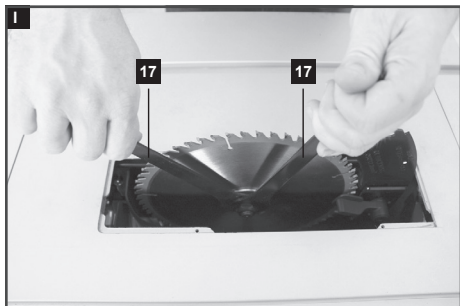
1. 用螺栓 (g) 将锯片护罩 (2) 固定在分料刀 (5) 上。
2. 将后提取软管 (h) 放置在锯片护罩 (2) 上的提取配接器上。
3. 以相反的顺序拆卸。



锯片装配/更换 (图 E, H 和 I)

1. 警告：确保机器与电源断开连接。戴上安全手套。
2. 拆卸锯片护罩 (2) (图 H.)。
3. 拆下辅助板 (20) (图 E)。
4. 把开口扳手 (17) 放在螺母上，并用另一开口扳手 (17) 反扣法兰，松开螺母 (图 I)。

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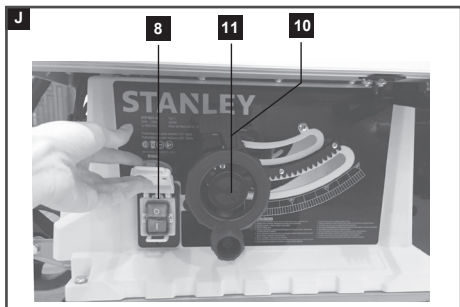
5. 警告！沿锯片的旋转方向转动螺母。
6. 拆下外法兰，从内法兰取出锯片，并斜向下移动。
7. 在固定新锯片之前，仔细清洁法兰。
8. 插入新锯片，并固定外锯片。外法兰配有 $\varnothing 30\text{mm}$ 的凸台，其安装在锯片孔的侧面。

警告！新锯片的切齿很锋利，可能具有危险性。确保切齿尖朝下放置在锯台前面，与锯片护罩上标记的箭头对齐 (2)。

9. 再次安装辅助板 (20) 和锯片护罩 (2) 并进行固定。
10. 在使用机器之前，检查护罩的功能。

打开/关闭开关 (图 J)

- 打开机器，请按绿色开始“I”按钮。
- 关闭机器，请按红色停止“O”按钮。



切割深度 (图 J)

转动升降小手轮 (11)，将锯片设置为所需的切割深度。

- 逆时针转动；增加切割深度
- 顺时针转动；减少切割深度

每次重新调整后，建议进行试切，以检查设定尺寸。

设定角度 (图 J)

将所需的斜角设置为 0 到 45 度



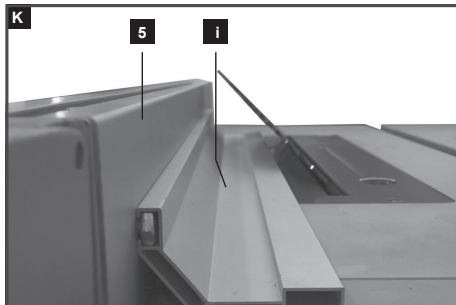
切割前，确保锯片 (4) 和角度器 (6) 无碰撞

- 松开角度压紧手把 (10)。
- 设置所需的角，然后再次锁定手把

使用靠山

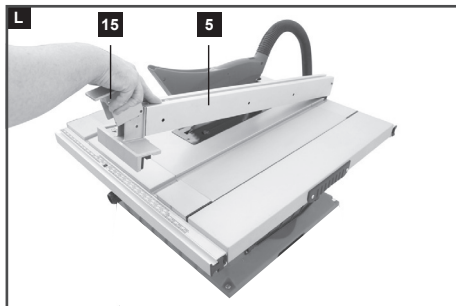
设置靠山高度 (图 K)

- 靠山 (5) 的靠山导杆 (i) 具有两个不同高度的导杆表面。
- 根据待切割材料的厚度，靠山导杆 (i) 的较高侧必须使用厚材料 (工件厚度大于 25mm)，其下侧必须使用薄材料 (工件厚度低于 25mm)。
- 为了调节靠山导杆，松开靠山 (5) 侧面的螺栓，并根据所需位置将靠山导杆 (i) 推到导向器上。
- 再次拧紧螺栓。



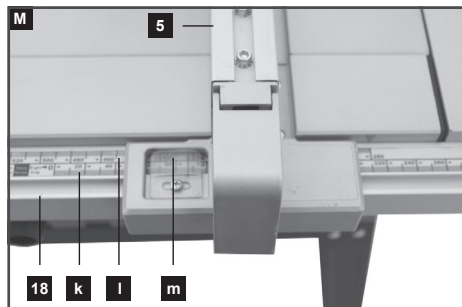
靠山装配 (图 L)

- 将靠山 (5) 固定在后侧，然后向下按锁定手柄 (15)。
- 拆卸时，向上拉锁紧手把并拆下靠山 (5)。
- 可以用后滚花螺母锁定靠山。



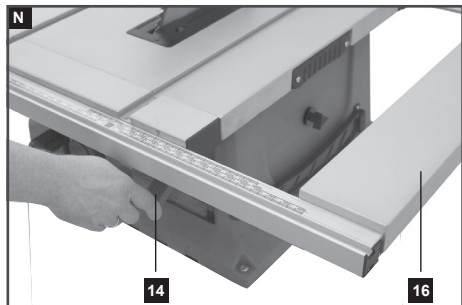
设定切割宽度 (图 M)

- 靠山 (5) 用于纵向切割木材。
- 将靠山 (5) 放在导杆 (18) 上, 使其位于锯片的右侧或左侧。
- 在导杆 (18) 上设置 2 个刻度 (k/l), 以显示靠山导杆 (i) 和锯片 (4) 之间的间隙
- 将靠山 (5) 设置为视镜 (m) 上所需的规格, 并用靠山的锁定手柄固定。



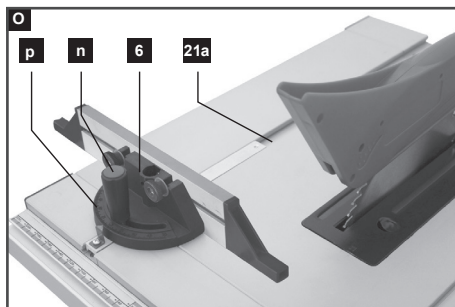
延伸台 (图 N)

- 延伸台 (16) 可用于特别宽的工作件
- 松开锁紧手把 (14) 并拉出延伸台宽度的延伸部分。



交叉挡块 (图 O)

- 将角度器 (6) 推入工作台上的狭槽 (21 a/b) 中。
- 松开锁紧手把 (n)。
- 旋转角度器 (6), 直到将其设置为所需的角度的刻度 (p) 表示设定角度。
- 重新拧紧锁紧手把 (p)。



操作

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每次重新调整后, 建议进行试用, 以检查设定尺寸。开启台锯后, 等待锯片达到最大转速, 然后再开始切割。

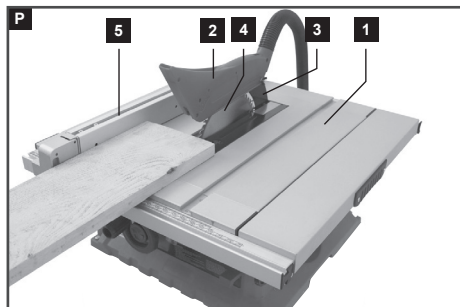
确保长工件在切割结束时不会掉落 (例如使用滚轮支架等)。开始切割时要格外小心! 禁止使用无抽吸功能的设备。定期检查并清洁抽吸通道。

纵向切割 (图 P)

纵向切割 (也称为纵切) 是指使用台锯切割木材的纹理。将工件的一条边压在平行挡块 (5) 上, 更换为工作台 (1) 平面上的“靠山” (5)。锯片护罩 (2) 必须始终低于工件。纵向切割时, 禁止采用与切割方向一致的工作位置。

- 根据工件高度和所需宽度进行设置。
- 开启台锯。
- 将双手 (手指夹紧) 放在工件平面上, 然后将工件沿着锯片推动, 直至推入锯片 (4) 中。
- 仅用左手或右手 (按位置) 将侧面引导至锯片护罩 (2) 的前缘。
- 始终将工件推至分料刀的末端 (3)。
- 将切割件保留在工作台 (1) 上, 直到锯片 (4) 回到其静止位置。
- 使用滚轮架等固定长工件, 防止切割结束时脱落。

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注意: (图 Q)

- 劈裂小工件时, 始终使用推料刀 (19) (图 Q)。
- 请勿切割过多的小工件。



横切

- 将角度器 (6) 锁定在 0 度
- 将斜角设为 0 度
- 调整锯片 (4) 的高度
- 将工件平放在工作台 (1) 上, 并靠着靠山。使工件远离锯片。
- 使双手远离锯片的路径。
- 开启机器, 让锯片达到全速运转。
- 紧固工件, 远离靠山, 然后将工件与靠山组件一起缓慢移动, 直到工件进入上锯片护罩下方。允许使用切齿, 不要强行将工件穿过锯片。锯片速度应保持恒定。

完成切割后, 关闭机器, 让锯片停止运转, 并取出工件

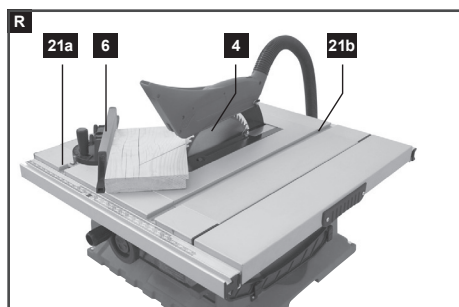
- 将工件推向锯片位置, 以进行切割。

重要提示: 禁止推动或固定切断侧的工件。

斜角切割 (图 R)

斜角切割必须始终使用靠山 (5)。

- 将锯片 (4) 设置为所需的角度的。
- 进行横切

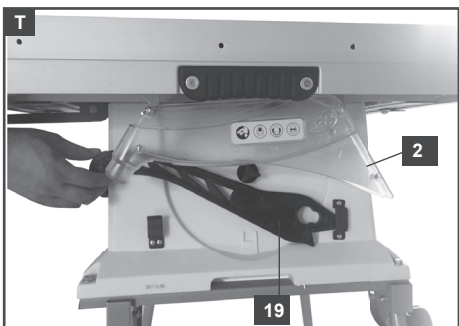
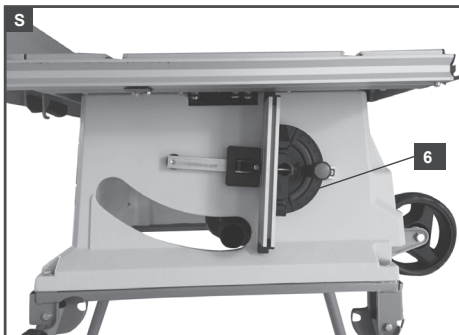


切割刨花板

为了防止切削刃在使用刨花板时开裂, 锯片必须高于工件高度。

贮存辅助工具 (图 S 和 T)

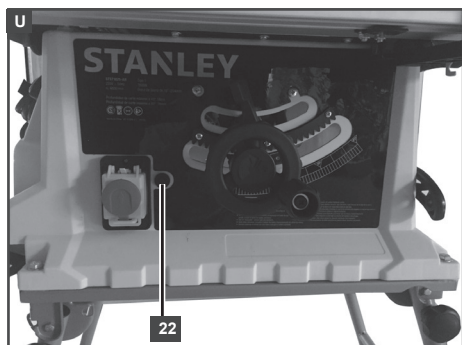
辅助工具可以存放在机器上, 角度器 (6) 可以挂在挂钩上, 如图 S 所示。可将护罩 (2) 和推料刀 (19) 挂在挂钩上, 如图 T 所示。



锯片堵塞处理 (图 U)

- 确保机器与电源断开连接。

- 首先拆下工件。警告：注意双手请勿触摸锯片。
- 按下过载保护开关 (22) 并再次连接插头，机器方可恢复工作。(图 U)



应用

1. 确保在测量线的废料侧制造切口。
2. 将木头的抛光侧向上切开。
3. 当木材从锯片切出来时，始终适当支撑木材。
4. 对重要切割进行试验。
5. 始终使用适当的锯片深度设置。顶部锯片切齿应清除按 1/8" (3 mm) 至 1/4" (6 mm) 切割的材料。
6. 在开始切割之前，检查工件是否存在结头或钉子。用锤子去除任何松散的结头。
7. 始终使用干净、锋利和适当设置的刀片。禁止用钝片切割。
8. 切割时，请使用稳定均匀的压力。禁止强行切割。
9. 请勿切割潮湿或翘曲的木材。
10. 始终用双手或推料刀紧握工件。

注意维护工具

在进行任何调整、维修或维护之前，从插座上拔下插头。保持工具锋利和清洁，以获取更好和更安全的性能。定期检查工具软线，如有损坏，则将其交给授权服务工厂维修。电动工具无需额外润滑或维护。电动工具中无用户可维修的零件。禁止使用水或化学清洁剂清洁电动工具。用干布擦拭干净。始终将电动工具存放在干燥的地方。保持电机通风槽清洁。保持所有作业控制无尘。如果在通风槽中看到一些闪烁的火花，这是正常现象，不会损坏电动工具。如果电源软线损坏，必须由制造商、其维修代理商或类似的合格人员更换，以避免发生危险。



重要提示！ 为确保产品的安全性和可靠性，修理、维护和调整（本手册中未列出的除外）应由授权服务中心或其他合格的维修人员执行，并始终使用相同的更换部件。

配件

我们建议您从向您销售该工具的同一商店购买配件。使用标有知名品牌的优质配件。根据您的打算从事的工作，选择配件类型。为获取更多详细信息，请参考配件包装。店员可以为您提供帮助和建议。

保护环境



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产品规格可能因国家/地区而异。

并非所有国家/地区都提供完整的产品系列。有关可用范围，请联系您当地的 STANLEY 经销商。

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技术数据

台锯		SST1800
电压	V	220
频率	Hz	50
功率输入	W	1800
空载速度	rpm	4800
锯片直径	mm	254
锯片孔径	mm	25.4
锯片厚度	mm	≥ 2.8
锯台尺寸	mm	640x 640
45° 时的最大切割深度	mm	50
90° 时的最大切割深度	mm	80
锯片斜角		0 - 45°
重量	kg	35

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