



STDG5006





Specifications

	STDG5006
Voltage	220-240V
Frequency	50/60Hz
Power	500W
No-load speed	30000/min
Max chuck capacity	6mm
Max wheel diameter	25mm
Spindle	M15

DO NOT RETURN THIS PRODUCT TO THE STORE,

first contact your local STANLEY Office or nearest authorized service center.

General Safety Rules



Warning! Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious

personal injury.

SAVE THESE INSTRUCTIONS

Safety instructions

General power tool safety warnings

WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in all of the warnings listed below refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

1. Work area safety

- a. Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- b. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.
- 2. Electrical safety
- a. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

- b. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- d. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e. When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f. If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock. Note: The term "Residual Curent Device (RCD)" can be replaced by "Ground Fault Circuit Interrupter (GFCI)" or by "Earth Leakage Circuit Breaker (ELCB)".

3. Personal safety

- a. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- b. Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c. Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d. Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e. Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- f. Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.



- g. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.
- 4. Power tool use and care
- a. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- b. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c. Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- f. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5. Service

a. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Safety instructions for all operations Safety warnings common for grinding'

- a. This power tool is intended to function as a grinder tool. Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/ or serious injury.
- b. Operations such as sanding, wire brushing, polishing or cutting-off are not recommended to be performed with this power tool. Operations for which the power tool was not designed may create a hazard and cause personal injury.
- c. Do not use accessories which are not specifically designed and recommended by the tool manufacturer. Just because the accessory can be attached to your power tool, it does not assure safe operation.
- d. The rated speed of the grinding accessories must be at least equal to the maximumspeed marked on the power tool. Grinding accessories running faster than their rated speed can break and fly apart.
- e. The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool. Incorrectly sized accessories cannot be adequately controlled.
- f. The arbour size of wheels, sanding drums or any other accessory must properly fit the spindle or collet of the power tool. Accessories that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.
- g. Mandrel mounted wheels, sanding drums, cutters or other accessories must be fully nserted into the collet or chuck. If the mandrel is insufficiently held and/or the overhang of the wheel is too long, the mounted wheel may become loose and be ejected at high velocity.
- h. Do not use a damaged accessory. Before each use inspect the accessory such as abrasive wheels for chips and cracks, sanding drum for cracks, tear or excess wear, wire brush for loose or cracked wires. If power tool or accessory is dropped, inspect for damage or install an undamaged accessory. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute. Damaged accessories will normally break apart during this test time.

- i. Wear personal protective equipment Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and workshop apron capable of stopping small abrasive or workpiece fragments. The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtrating particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.
- j. Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment. Fragments of workpiece or of a broken accessory may fly away and cause injury beyond immediate area of operation
- k. Hold power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- Always hold the tool firmly in your hand(s) during the start-up. The reaction torque of the motor, as it accelerates to full speed, can cause the tool to twist.
- m. Use clamps to support workpiece whenever practical. Never hold a small workpiece in one hand and the tool in the other hand while in use. Clamping a small workpiece allows you to use your hand(s) to control the tool. Round material such as dowel rods, pipes or tubing have a tendency to roll while being cut, and may cause the bit to bind or jump toward you.
- Position the cord clear of the spinning accessory. If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.
- Never lay the power tool down until the accessory has come to a complete stop. The spinning accessory may grab the surface and pull the power tool out of your control.
- p. After changing the bits or making any adjustments, make sure the collet nut, chuck or any other adjustment devices are securely tightened. Loose adjustment devices can unexpectedly shift, causing loss of control, loose rotating components will be violently thrown.

- q. Do not run the power tool while carrying it at your side. Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.
- r. Regularly clean the power tool's air vents. The motor's fan will draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.
- Do not operate the power tool near flammable materials. Sparks could ignite these materials.
- Do not use accessories that require liquid coolants. Using water or other liquid coolants may result in electrocution or shock.

Further Safety Instructions For All Operations

Kickback And Related Warnings

Kickback is a sudden reaction to a pinched or snagged rotating wheel, sanding band, brush or any other accessory. Pinching or snagging causes rapid stalling of the rotating accessory which in turn causes the uncontrolled power tool to be forced in the direction opposite of the accessory's rotation.

For example, if an abrasive wheel is snagged or pinched by the workpiece, the edge of the wheel that is entering into the pinch point can dig into the surface of the material causing the wheel to climb out or kick out. The wheel may either

jump toward or away from the operator, depending on direction of the wheel's movement at the point of pinching. Abrasive wheels may also break under these conditions.

Kickback is the result of power tool misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below:

- a. Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. The operator can control kickback forces, if proper precautions are taken.
- b. Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory. Corners, sharp edges or bouncing have a tendency to snag the rotating accessory and cause loss of control or kickback.
- c. Do not attach a toothed saw blade. Such blades create frequent kickback and loss of control.

- ENGLISH
- d. Always feed the bit into the material in the same direction as the cutting edge is exiting from the material (which is the same direction as the chips are thrown). Feeding the tool in the wrong direction causes the cutting edge of the bit to climb out of the work and pull the tool in the direction of this feed.
- e. When using rotary files, cut-off wheels, highspeed cutters or tungsten carbide cutters, always have the work securely clamped. These wheels will grab if they become slightly canted in the groove, and can kickback. When a cut-off wheel grabs, the wheel itself usually breaks. When a rotary file, highspeed cutter or tungsten carbide cutter grabs, it may jump from the groove and you could lose control of the tool.

Safety Warnings Specific For Grinding Operations

- a. Use only wheel types that are recommended for your power tool and only for recommended applications. For example: do not grind with the side of a cut-off wheel. Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.
- b. For threaded abrasive cones and plugs use only undamaged wheel mandrels with an unrelieved shoulder flange that are of correct size and length. Proper mandrels will reduce the possibility of breakage.
- c. Do not "jam" a cut-off wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut. Overstressing the wheel increases the loading and susceptibility to twisting or snagging of the wheel in the cut and the possibility of kickback or wheel breakage.
- d. Do not position your hand in line with and behind the rotating wheel. When the wheel, at the point of operation, is moving away from your hand, the possible kickback may propel the spinning wheel and the power tool directly at you.
- e. When wheel pinched, snagged or when interrupting a cut for any reason, switch off the power tool and hold the power tool motionless until the wheel comes to a complete stop. Never attempt to remove the cut-off wheel from the cut while the wheel is in motion otherwise kickback may occur. Investigate and take corrective action to eliminate the cause of wheel pinching or snagging.

- f. Do not restart the cutting operation in the workpiece. Let the wheel reach full speed and carefully reenter the cut. The wheel may bind, walk up or kickback if the power tool is restarted in theworkpiece.
- g. Support panels or any oversized workpiece to minimize the risk of wheel pinching and kickback. Large workpieces tend to sag under their own weight. Supports must be placed under the workpiece near the line of cut and near the edge of the workpiece on both sides of the wheel.
- h. Use extra caution when making a "pocket cut"into existing walls or other blind areas. The protruding wheel may cut gas or water pipes, electrical wiring or objects that can cause kickback.

Storage and handing of recommended accessories.

6. Labels on tool

The label on your tool may include the following symbols:



Position of date barcode

The Date Code, which also includes the year of manufacture, is printed into the housing. Example:

2014 XX JN Year of manufacturing

7. Electrical safety



Your tool is double insulated; therefore no earth wire is required. Always check that the main voltage corresponds to the voltage on the rating plate.



Warning! If the power cord is damaged, it must be replaced by the manufacturer, authorized STANLEY

Service Center or an equally qualified person in order to avoid damage or injury. If the power cord is replaced by an equally qualified person, but not authorized by STANLEY, the warranty will not be valid.

Features (Fig. A)

- 1 Collet chuck
- 2 Collet nut
- 3 Shaft cover
- 4 Ventilation slots
- 5 Cable
- 6. Togale switch
- 7. Grinding Wheel
- 8. Spindle
- 9. Spanner
- 10 Front handle
- 11. Primary handle

Operating Instructions

1. Power supply

The power tool supply must match the nameplate data.

2. Installing wheel (Fig. B)

Warning! Only use grinding wheels with maximum safe operating speed rated at or above 40m/s. Ensure the grinding wheel is correctly mounted and tightened, run the tool at no-load speed for 30 secondes in safe position before using. Stop immediately if there is considerable vibration or other defects are detected. Never use damaged grinding wheels or rimous ones

- a. Mount the spanner (9) to the spindle (8) and loosen the clamping nut (2) with another spanner.
- b. Insert the grinding wheel (7) shaft into the collet chuck (1) as far as it can go.
- c. Tighten the collet chuck (1) securely by spanners.
- d. The maximum recommended diameter of mounted wheel is 25mm.
- e. The maximum recommended mandrel length of mounted wheel is 24 5mm

3. Switching on and off



Warning! Make sure you can control the switch freely and keep it off before plugging in.

- a. ON: Shift switch (6) to "I". (Fig. E).
- b. OFF: Shift switch (6) to "O". (Fig E).
- c. Let the wheel reach full speed before grinding.
- d. Once the safety brush worn, arinder turns off automatically to avoid motor damage. Motor was damaged.
- e. After inspecting and installing an accessory, run the power tool at maximum no-load speed for five minutes before any work.

Standard Attachments

- 1 Collet
- 2. Two Spanners (17mm)

Be sure to check the attachments as it is subject to change by areas and models.

Application



Warning! To reduce the risk of injury, electric shock and damage to the tool, before any work check the utility lines electricity, gas or water supply line are hidden in the work area.



Warning! Firmly grasp primary hold part of tool and side handle before starting.

Grinding Application

- a. Optimum grinding results are achieved when the grinding tool is moved uniformly back and forth with light pressure.
- b. Pressure that is too strong reduces the performance capability of the tool and cause the grinding to exhaust more quickly.
- c. Be sure that the distance between the top of collet chuck and bottom of the grinding wheel is less than 8mm and between the top of collet chuck and top of grinding wheel is less than 45mm to prevent vibration of the tool and unexpected accidents.(Fig. D)



Warning! Sparks generated when grinding metal. Take care that no combustible material presented on the area of flying sparks.

Maintenance

Your tool has been designed to operate over a long period of time with a minimum of maintenance. Continuous satisfactory operation depends upon proper tool care and regular cleaning.



Warning! Before performing any maintenance, switch off and unplug the tool.

- Regularly clean the ventilation slots in your tool using a soft brush or dry cloth.
- Regularly clean the motor housing using a damp cloth. Do not use any abrasive or solvent-based cleaner.

Important! To assure product Safety and reliability, repairs, maintenance and adjustment (other than those listed in this manual) should be performed by authorized service centers or other gualified service personnel, always using identical replacement parts.

Lubrication

STANLEY tools are properly lubricated and are ready for use.

Accessories

The performance of your tool depends on the accessory used. STANLEY accessories are engineered to high quality standards and designed to enhance the performance of your tool. By using these accessories you will get the very best from your tool.

Service Information

STANLEY offers a full network of company-owned and authorized service locations. All STANLEY Service Centers are staffed with trained personnel to provide customers with efficient and reliable power tool service. For more information about our authorized service centers and if you need technical advice, repair, or genuine factory replacement parts, contact the STANLEY location nearest you.

Protecting the environment



Separate collection. This product must not be disposed of with normal household waste.

Should you find one day that your Stanley product needs replacement, or if it is of no further use to you, do not dispose of it with household waste. Make this product available for separate collection.



Separate collection of used products and packaging allows materials to be recycled and used again. Re-use of recycled materials helps prevent environmental pollution and reduces the demand for raw materials.

Local regulations may provide for separate collection of electrical products from the household, at municipal waste sites or by the retailer when you purchase a new product. Stanley provides a facility for the collection and recycling of Stanley products once they have reached the end of their working life. To take advantage of this service please return your product to any authorised repair agent who will collect them on our behalf

You can check the location of your nearest authorised repair agent by contacting your local Stanley office at the address indicated in this manual. Alternatively, a list of authorised Stanley repair agents and full details of our after-sales service and contacts are available on the Internet at: www.2helpU.com



One years full warranty

If your STANLEY product becomes defective due to faulty materials or workmanship within 12 months from the date of purchase, STANLEY guarantees to replace all defective parts free of charge or – at our discretion – replace the unit free of charge provided that:

- The product has not been misused and has been used in accordance with the instruction manual.
- · The product has been subject to fair wear and tear;
- Repairs have not been attempted by unauthorised persons;
- Proof of purchase is produced.
- The STANLEY product is returned complete with all original components

If you wish to make a claim, contact your seller or check the location of your nearest authorised STANLEY repair agent in the STANLEY catalogue or contact your local STANLEY office at the address indicated in this manual. A list of authorised STANLEY repair agents and full details of our after sales service is available on the internet at:www.stanleytools.com

Names & Addresses for STANLEY Service Concessionaries - MIDDLE EAST & AFRICA

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Box 30377, Jeddah -21477, Tel; (966-2) 6519912, Fax: (966-2) 6511153. (Madina) Garziz Trading for Bldg Mat & Decoration, P.O. Box 3364. Madina, Tel: (966-4) 826 14 90 / 8227636, Fax: (966-4) 8265741. (Rivadh) Industrial Material Organization (IMO), P.O. Box 623, Rail Street , Rivadh, Tel: (966-1) 4028010 Ext 26 / 8001245757, Fax: (966-1) 4037970. Sultan Garment Factory (RSC), P.O. Box 29912, Rivadh 11467, KSA, Tel: (966-1) 4055148 / 4042889, Fax: (966-1) 4055148. Al Bawardi Tools & Hardware, P.O. Box 68, Rivadh 11411, Tel: (966-1) 4484999, Fax: (966-1) 4487877. (Yanbu) Fawaz Ebrahim Al Zayani, Opposite to Al Fouzan, Jeddah highway or King Abdul Aziz road, Yanbu. Tel: (966-4) 3960980, Fax: (966-4) 3961980. Mohamed Ahmed Bin Afif Est., P.O. Box 530, Yanbu, Al Bahr, Tel: (966-4) 3222626/ 3228867, Fax: (966-4) 3222210. SOUTH AFRICA: Stanley Black & Decker - RSA, 199 Winze Drive Stormill Ext 9 Roodepoort, Tel: (2711) 472 0454, Fax: (2711) 472 0482. Trevco Power Tool Service 14 Steenbok Street, Koedoespoort, 0186, Pretoria, South Africa. Tel: (27-86) 1873826, Fax: (27-86) 5001771. TANZANIA: General Motors investment Ltd., P.O. Box 16541, 14 Nyerere Road, Vingunguti, Dar-es-Salaam. Tel: (255 22) 2862661/ 2865022, Fax: (255 22) 2862667. TUNISIA: Societe Tunisienne De Maintenance (STM), Rue de la Physique. Nouvelle Zone Industrielle Ben Arous., 2013 Ben Arous, Tunisia. Tel: (+216) 79 389687, Fax: (+216) 71 385154. UAE: (Abu Dhabi) Light House Electrical, P.O. Box 120, Abu Dhabi, Tel: (971-2) 6726131, Fax: (971-2) 6720667. Galaxy Equipment Trading, Madinath Zayed (Baada Zaid), Abu Dhabi P.C. 58910, Tel: (971-2) 8844279, Fax: (971-2) 8844297 (Ajman) Al Sukoon Gen. Trdg. Co. LLC, P.O. Box 2975, Ajman. Tel: (971-6) 7435725/ 7438317, Fax: (971-6) 7437350. AI Sukoon Gen. Trdg. Co. LLC, P.O. Box 2975, Ajman, Tel: (971-6) 7435725 / 7438317, Fax: (971-6) 7437350 (AI Ain) Zillion Equipment and Spare Parts Trading LLC, P.O. Box 19740, Opp. Bin Sadal/ Trimix Redymix Sanaiya, Al Ain. Tel: (971-3) 7216690, Fax: (971-3) 7216103. (Dubai) Black & Decker (Overseas) GmbH, P.O. Box 5420, Dubai, Tel: (971-4) 8127400/ 8127406, Fax: (971-4)2822765. Ideal Star Workshop Eqpt. Trading LLC, P.O. Box 37116. Al Quoz, Dubai, Tel: (971-4) 3474160, Fax: (971-4) 3474157, Fine Tools, P.O.Box 30139, Al Quoz, Dubai, Tel: (971-4) 3385240, Fax: (971-4) 3385239. Alebrah Engineering Service, P.O. Box 78954, Al Qusais, Dubai, Tel: (971-4) 2850044, Fax: (971-4) 2844802. (Musaffah) Light House Electrical, P.O. Box 120, Abu Dhabi, Tel: (971-2) 5548315, Fax: (971-2) 5540461. (Shariah) Mc Coy Middle East LLC, P.O. Box 25793, Shariah, Tel: (971-6) 5395931, Fax: (971-6) 5395932. Burj Al Madeena, Industrial Area No.1, Opp. Pakistani Masjid, P.O. Box 37635, Sharjah. Tel: (971-6) 5337747, Fax: (971-6) 5337719. Burj Al Madeena, , Industrial Area No 1,opp Pakistani Masjid P.O. Box 37635, Sharjah, Tel: (971-6) 5337747, Fax: (971-6) 5337719 (Ras Al Khaimah) Mc Coy Middle East LLC, P.O. Box 10584, Ras Al Khaimah, Tel: (971-7) 2277095, Fax: (971-7) 2277096. UGANDA: The Building Center (U) Ltd., 52 Station Road, Kitgum House, P.O. Box 7436, Kampala, Uganda. Tel: (256-41) 4234567/ 4259754, Fax: (256-41) 4236413. YEMEN: (Aden) Middle East Trad. Co. Ltd. (METCO), Mualla Dakka, Aden, Yemen. Tel: (967-2) 222670, Fax: (967-2) 222670. (Sana'a) Middle East Trad. Co. Ltd. (METCO), Havel St., Sana'a, Yemen. Tel: (967-1) 204201, Fax: (967-1) 204204. (Taiz) Middle East Trading Co. (METCO), P.O. Box 12363, 5th Flr, Hayel Saeed Anam Bldg, Al-Mugamma St. Taiz, Yemen. Tel: (967-4) 213455, Fax: (967-4) 219869.